

HELAFORM was founded in 1983 in Helsinki, Finland. Since its foundation, the company has become the market leader in the Nordic market. Nowadays, Helaform is an internationally well-known brand, with products being supplied to retail and industrial outlets and the commercial and agricultural sectors through its outstanding worldwide network of distributors and agents in Europe, Asia and the Middle-East.

The company's success is driven by excellent service, high-quality products and long-term partnership creation. Due to this, the company has also been recognised for its responsible and sustainable business activities. Such certificates include the High Credit Rating, Design from Finland, Made in Finland and The Strongest in Finland, which are only granted to a small number of companies. The products comply with all industry standards, including the European Standard EN 1527 / EN 1527-2013.

Quality and reliability

High-quality, EU-manufactured products that are tested by independent research laboratories (VTT). Having our own production allows quality control from design to manufacturing all the way to the customer. The reliability is guaranteed by certainty of supply and with a 10-year limited warranty.

Parternship and technical know-how

Technical customer service and long roots in the industry secure the most cost-effective solution for the customer. Long-term partnership creation together with in-house product development allows tailored products to be made for specific market needs.

















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SERIES INTRODUCTION

Lightweight sliding door systems

30 / 40

Wardrobe and furniture doors for apartments

An ideal choice for light-timber wardrobe or cupboard installations. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result. With these series, you can install several sliding doors e.g for your wardrobes.



75

Interior doors and room dividers for apartments and public spaces

75 series is a versatile series for almost all interior and room dividers for use in homes or public spaces. By combining parts within a **75 Flow series**, a solution can be created that is just right for the customer's interior design and functionality needs. **The 75 steel parts**, on the other hand, offer products suitable for outdoor use, for example, for sliding doors in courtyards and external canopies.



RETRÖ / SKANDI

Interior doors and room dividers for apartments

Fittings set RETRÖ is a stylish system for interior sliding doors, which create spectacle in your home. Retrö resembles a mechanism familiar from barn doors doors with a modern updated appearance, with which you can use either new flat sliding doors or an old barn door. The striking black-painted steel parts stand out immediately to the eye, acting as an interior element in itself.

Fittings set SKANDI is an elegant track system that includes stainless steel-colored parts and whose elegant design fits perfectly into a modern interior. Skandi has its own sets for wooden doors and glass doors.



SAGA

Custom doors and room dividers for apartments and public spaces

SAGA is designed for spaces where you want a stylish and high-quality solution. For example, for high-quality, custom-made, solid-wood doors, SAGA offers a premium sliding track system. The most common use of the series is in apartments, but due to the high load capacity of the system, it is also use in public spaces, such as galleries, showrooms and exhibition spaces, where the sizes of doors / partitions may be large. The 316L stainless-steel parts of the series allow the system to be installed even in the most demanding conditions.



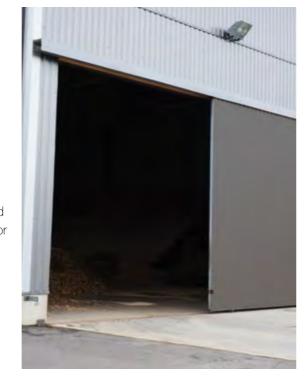
SERIES INTRODUCTION

Heavyweight sliding door systems, folding door systems and applications

100 / 150

Medium-heavy interior and exterior doors for commercial and industrial spaces

Series 100 and 150 are medium-heavy series. Thanks to their load-bearing capacities with these series you can install heavier sliding doors, partition doors and partition walls for outdoor as well as indoor use. Sliding doors and space dividers for industrial warehouses and canopies are conveniently built with the sliding track systems of these series. In addition, these series are suitable suitable for, e.g. sliding doors in agricultural buildings as well.



FOLDING DOOR SYSTEMS

Folding doors for apartments and industrial spaces

Folding door systems for apartments, industrial and storage buildings are spacesaving and economic solutions. In areas where there is no space for sliding doors on the sides of the door opening, folding doors are perfect for saving space. Folding door systems use the same high-quality tracks as sliding door systems.



300 / 500 / 900 / 2000

Heavy interior and exterior doors and space dividers for commercial and industrial spaces

Series for heavy sliding doors, space dividers and transfer walls. 2000 series hangers with load capacity up to 2,000 kg is available, which allows for the installation of really large and heavy sliding doors in, for example, the largest industry and logistics centres. Durable and high-quality parts of Helaform make possible the light and safe use of sliding doors.



APPLICATIONS

Industrial curtain systems

Industrial curtain systems are maintenance-free and functional solutions for various types of industry protective and storage curtain systems.

Conveyor systems

Conveyor systems are flexible and easy to modify. Conveyor tracks can be used in agriculture, gardens, furniture industry, photo studios, paint shops, theatres, etc.

Cable trolley systems

Flat and round cable trolley systems can be used in various cranes such as bridge cranes, booms, studio lighting and in industrial facilities.

Accordion door systems

Accordion door systems are used in room dividers, cabinets and hallways. Such a need can be found in homes, schools, offices and other public spaces.



FITTINGS SETS

Complete Do-It-Yourself packages

- All required parts for an installation in one package
- Stylish and informative packaging
- Compact package size to minimize store shelf space requirement
- Options for a wide variety of doors

Helaform fittings sets are colour coded and have informative labels so that the customer can easily choose the most suitable one. The DIY-package range includes solutions for the most common wardrobe and partition needs.

helaform helaform Max-50 kg



In stores, the visual and colourful design of Helaform's fittings sets package pops out out as well as minimizes the required store shelf space.

Store display provides sales support and useful information to help the customer choose the right product for the need.

Check out more information and availability of our fittings sets from **www.helaform.com**



FITTINGS SETS

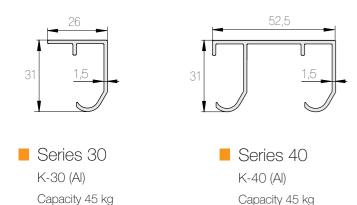
Fittings sets suitability, properties and accessories

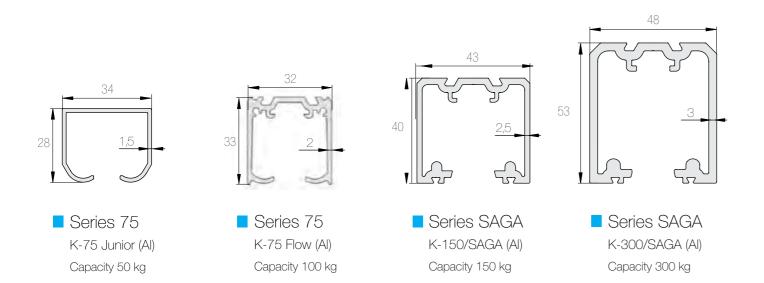
Fittings sets			Suitable door widths	Suitable door weight	Suitable door thickness	Track materia	l l Steel	Fix Wall	ing Soffit	Includes accessories
Wardrobes						Aluminum	Steel	vvaii	Some	
Fittings set for sliding door 365	Palaborer Landonne inclusione product and the palaborer Landonne inclusione and the palaborer landonne including and the palaborer landonne included and the palaborer	For one wardrobe door	max. 900 mm	max. 45 kg	16 - 40 mm	Χ			X	-
Fittings set for sliding door 465	Paliciform Intercepts were assessed assessed with the paliciform of the paliciform	For two or three* wardrobe doors	max. 1200 mm	max. 45 kg	16 - 40 mm	Х			X	-
Fittings set for sliding door 805	hallowing [1] [1] [2]	For two wardrobe door	max. 1000 mm	max. 30 kg	max. 16 mm	Χ			Χ	-
Apartments and commercial spa	aces									
Fittings set for sliding door 75 Junior	teleform () () () () () () () () () (For one interior door	max. 1000 mm	max. 50 kg	20 - 40 mm	Χ		Χ	Χ	-
Fittings set for sliding door 75 Flow	Herming the second seco	For one interior door	max. 1200 mm	max. 75 kg	25 - 60 mm	X		Х	X	Soft closeSoft stop
Cover plate set 75 Flow		For one interior door	max. 1200 mm	max. 100 kg	25 - 50 mm	X		X		• Cover plate
Cover plate set 75 Flow SC		For one interior door	max. 1050 mm	max. 75 kg	25 - 50 mm	X		Х		Cover plateSoft close
Fittings set for sliding door 755	Problems And Annual Especial To Annual Especial To Annual Especial To Annual Especial Especia	For one interior or exterior door	max. 1200 mm	max. 100 kg	25 - 60 mm		X	Χ	Χ	-
Retrö fittings set	RETRÓ DE TOTAL	For one interior door	max. 1200 mm	max. 120 kg	35 - 45 mm		X	Χ		Soft close and soft open
Skandi fittings set	9wa • F 3:	For one interior door	max. 1200 mm	max. 80 kg (150 kg)	35 - 45 mm Glass: 8, 10 or 12mm		X	Χ		Soft close and soft open
Fittings set for sliding door 765		For one interior or exterior door	no track included	max. 100 kg	25 - 60 mm			Х	X	-
Fittings set for folding door 902		For two folding door leaf	no track included	max. 25 kg / door leaf	20 - 40 mm				Х	-
Fittings set for folding door 904		For four folding door leaf	no track included	max. 25 kg / door leaf	20 - 40 mm				X	-
■ Industry and agriculture										
Assembly set 150		For one exterior door	max. 1500 mm	max. 200 kg	35 - 47 mm		Χ	Χ		For wood or

SLIDING TRACK PROFILES

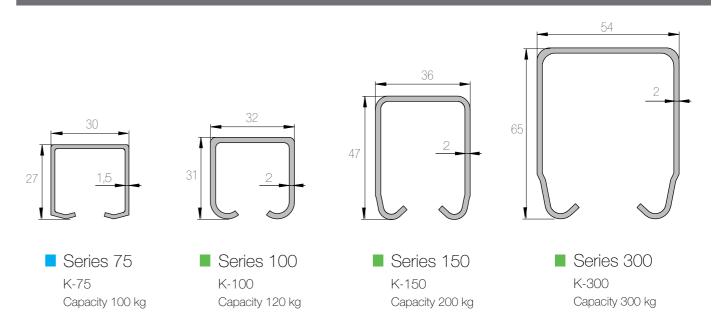
Track options categorized by series

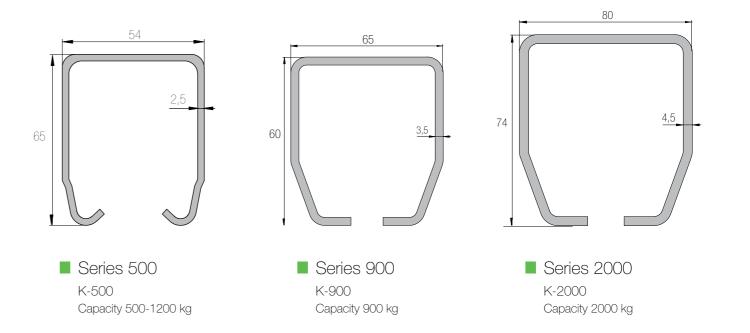
Aluminium tracks





Galvanized steel tracks





SLIDING DOOR INFO

Determining a sliding door system and parts

The installation space & environment

The installation environment determines which materials should be used (e.g. Al, Fe or AISI) and how to install the system while the available space affects the sliding solution itself (e.g. straight sliding, folding door, accordion type door, etc.).

Design & functionality

The design requirements affect the selection of the suitable sliding fittings and vice versa. Adding functionalities such as Soft Close enhances the usability of the door.

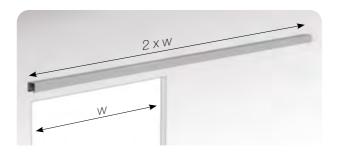
Door size, construction & weight

The door's width affects the track length, while the door's construction affects the suitable fittings and guides. The door's weight determines the product Series to use. (Note! In exterior installations please note the wind loads).

6 steps to specify single sliding door system:

1. Sliding track enables the door movement

Track length is twice the width of the door opening.



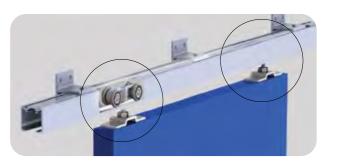
2. Brackets to install and support the track

Brackets are used to install the track to wall or soffit. The number of brackets depends on the product Series (bracket interval in the track is min. 500-1000 mm). Aluminium (and 75 steel) tracks can be fixed to soffit straight through the track.



3. Hangers slide the door

Hangers are specified 2 pcs per door. In general, nylon wheels are recommended for interior and steel wheels for exterior use. Hangers are fixed to the door from the bolt or by using fixing plates.



4. Track stops limit the door movement

Track stops are specified 2 pcs per door.



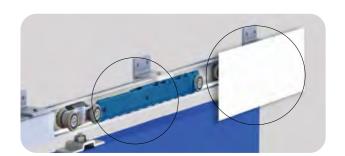
5. Bottom guide guides the door movement

Sliding doors always require a bottom guide, which can be either floor or wall fixed. The bottom guide's purpose is to guide the door movement according to the track line.

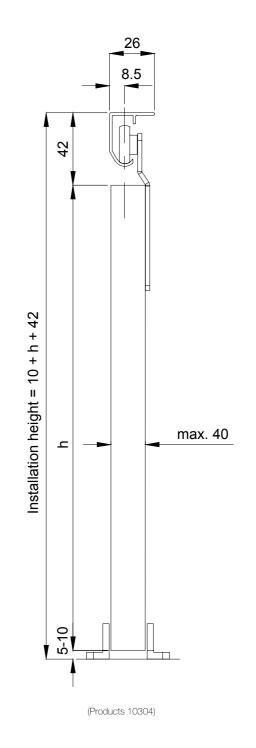


6. Design and functionality with the accessories

Cover plate hide the track system, so that only the door and the elegant cover plate remain visible. **Soft Close** closes or opens the door slowly and smoothly.







Specifications Weight (max.capacity) 45 kg / door Door thickness 16-40 mm Hangers with nylon wheels. Lubricated for life ball bearings. Aluminium track

Fittings sets	Track length	Door width (max.)	Code
Fittings set with sliding door 365	1500 mm 1800 mm	750 mm 900 mm	10303 10304



SERIES 30

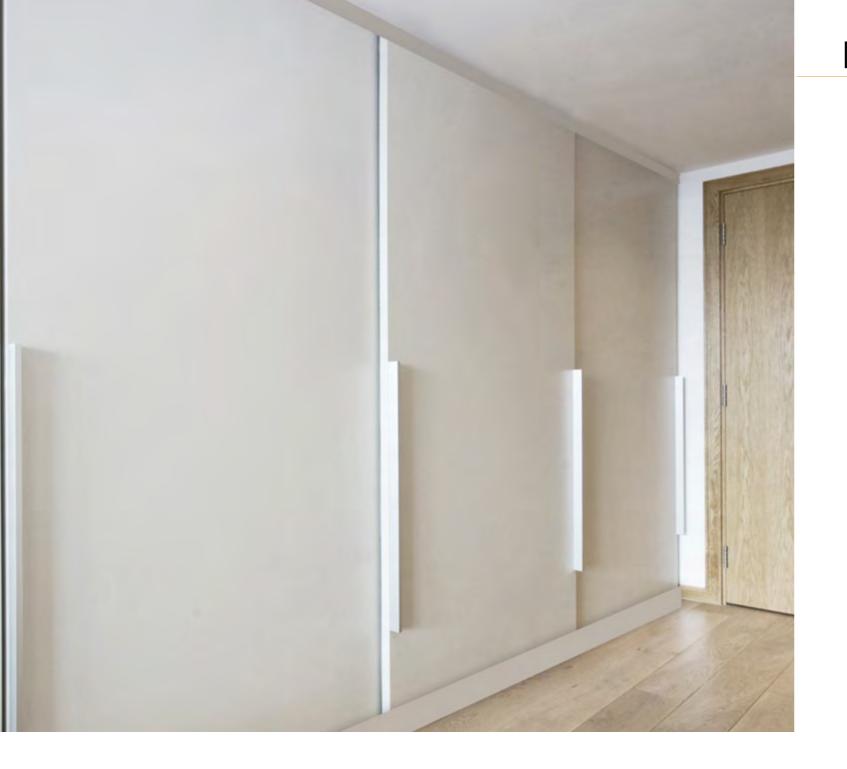
Wardrobes

An ideal choice for light-timber wardrobe or cupboard installations.

This series includes a set in an easy-installation package which includes all the components needed for one door with different track options available depending on the door width. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result.



The package components are presented separately on page 26.

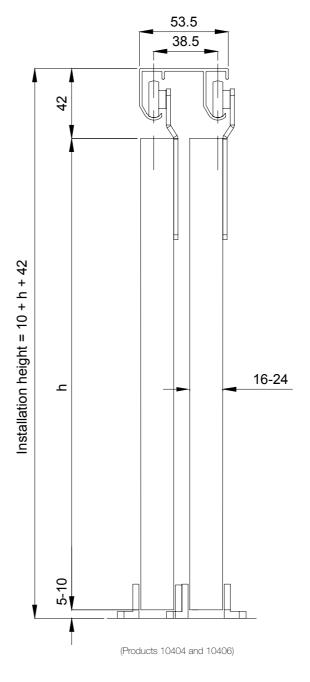


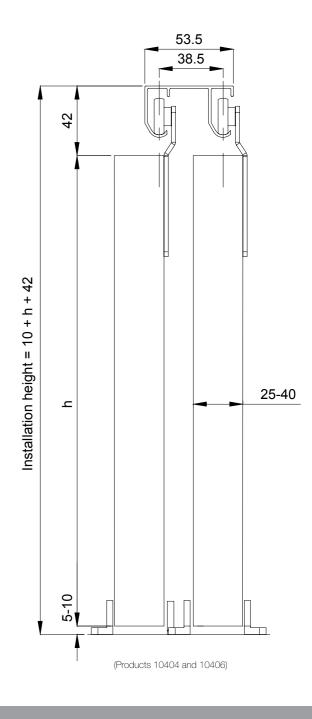
SERIES 40

Wardrobes

Designed for light-timber wardrobe and cupboard doors where two or more doors overlap each other. This series has an easy-installation package which includes all the necessary components for two or three doors. These sets are available in different track lengths depending on the door width. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result.







Specifications

Weight (max.capacity) 45 kg / door

Door thickness 16-40 mm



Hangers with nylon wheels. Lubricated for life ball bearings.

Aluminium track

Fittings sets	Track length	Door width (max.)	Code
Fittings set with track 465	1800 mm (for two doors)	900 mm	10404
	2400 mm (for three doors)	800 mm	10406

The package components are presented separately on page 27.



75 (805)

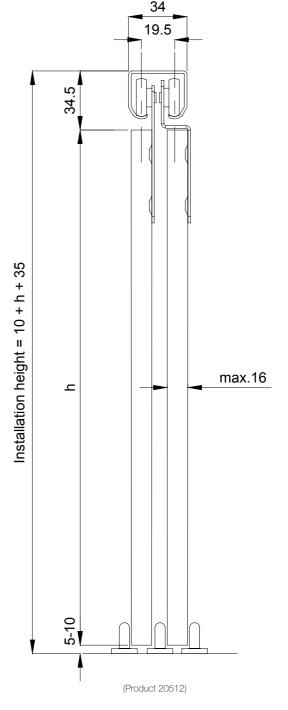


SERIES **75 (805)**

Wardrobes

Designed for two timber wardrobe doors. This series has an easy-to-install DIY package which includes all the components for two wardrobe doors. This series is an ideal choice when there is only limited space for the track inside the wardrobe since the track is only 34 mm wide and 28 mm high. Wardrobe sliding doors are practical in small spaces and hide shelves leaving a stylish end result.



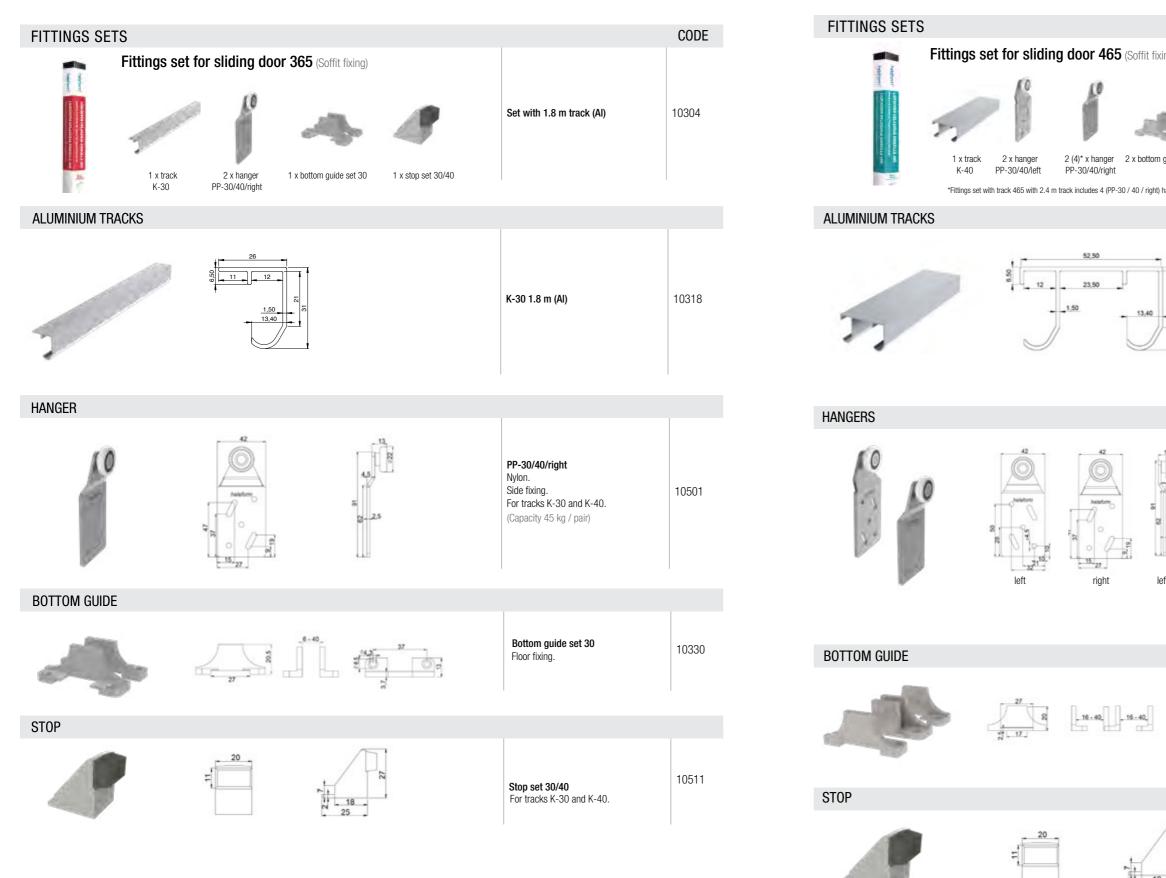


Specifications			
Weight (max.capacity) Door thickness (max.)	30 kg / door 16 mm	Hangers with nylon Lubricated for life ba	
Fittings sets	Track length	Door width (max.)	Code
Fittings set with track 805	2000 mm	1000 mm	20512

The package components are presented separately on page 28.

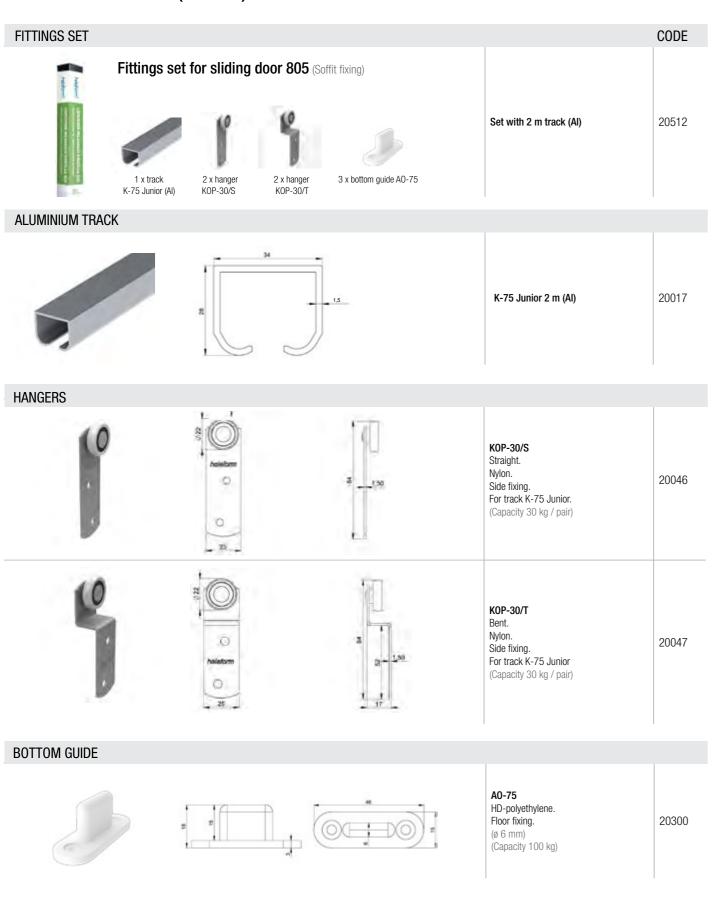
SERIES **30**





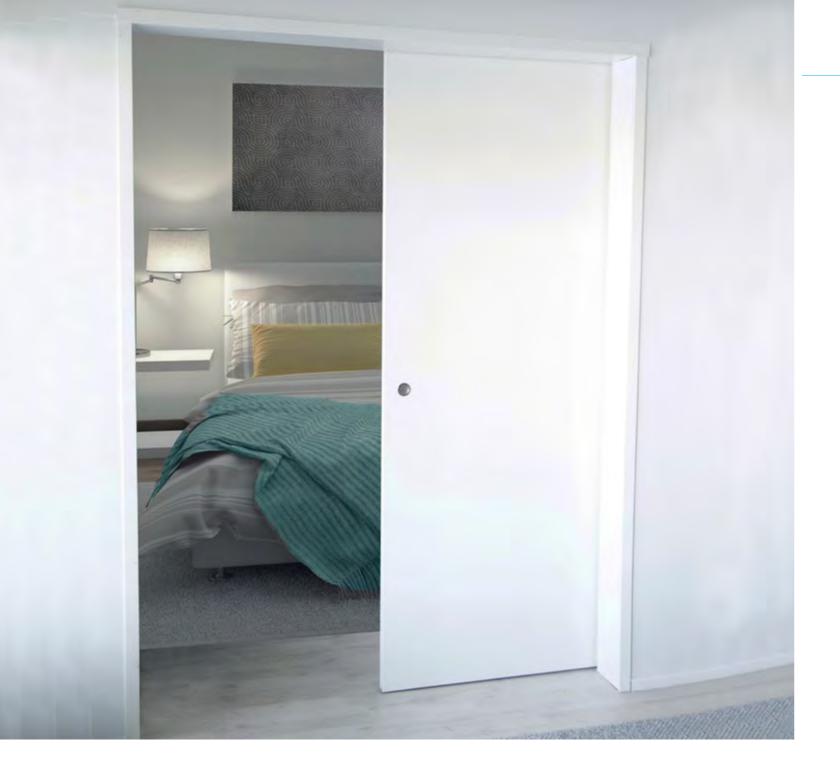
1 x track 2 x hargar 2 (4) x hargar 2 x toxtom guido set 40 2 x step set 30/40 Set with 2.4 m track (A) 10.4 ALUMINIUM TRACKS ALUMINIUM TRACKS R-40 1.8 m (AI) 10.4 K-40 1.8 m (AI) 10.4 HANGERS PP-30/40/eff (A) FP-30/40/eff (A) FP-30/4	FITTINGS SETS				CODE
1 x frack	Fittings	set for sliding door 465 (Sof	fit fixing)	Set with 1.8 m track (AI)	10404
K-40 1.8 m (Al) 104	K-40	PP-30/40/left PP-30/40/right		Set with 2.4 m track (AI)	10406
K-40 2.4 m (Al) 104	ALUMINIUM TRACKS				
K-40 2.4 m (AI) 104		8 6 7		K-40 1.8 m (AI)	10418
## PP-30/40/left Nylon. Side fixing. For track K-40. (Capacity 45 kg / pair) ## PP-30/40/right Nylon. Side fixing. For tracks K-30 and K-40. (Capacity 45 kg / pair) ## PP-30/40/right Nylon. Side fixing. For tracks K-30 and K-40. (Capacity 45 kg / pair) ## BOTTOM GUIDE ## Bottom guide set 40 Filoor fixing.	200	150	5.40	K-40 2.4 m (AI)	10424
PP-30/40/left Nylon. Side fixing. For track K-40. (Capacity 45 kg / pair) PP-30/40/right Nylon. Side fixing. For tracks K-30 and K-40. (Capacity 45 kg / pair) BOTTOM GUIDE Bottom guide set 40 Floor fixing. Stop set 30/40			<i>J</i> .	K-40 3 m (AI)	10425
Nylon. Side fixing. For track K-40. (Capacity 45 kg / pair) PP-30/40/right Nylon. Side fixing. For track K-30 and K-40. (Capacity 45 kg / pair) BOTTOM GUIDE Bottom guide set 40 Floor fixing. For track K-30 and K-40. (Capacity 45 kg / pair) 108 STOP	HANGERS				_
Nylon. Side fixing. For tracks K-30 and K-40. (Capacity 45 kg / pair) BOTTOM GUIDE Bottom guide set 40 Floor fixing. Stop set 30/40 Stop set 30/40	6	12 A2 Maintener	13 13 13 13 13 13 13 13 13 13 13 13 13 1	Nylon. Side fixing. For track K-40.	10500
Bottom guide set 40 Floor fixing. Stop set 30/40 Stop set 30/40	N. S.		left right	Nylon. Side fixing. For tracks K-30 and K-40.	10501
STOP Stop set 30/40 10-40 Stop set 30/40	BOTTOM GUIDE			,	
Stop set 30/40		27 28 16.40 16.40	10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Bottom guide set 40 Floor fixing.	10430
Stop set 30/40 10F	STOP				
For tracks K-30 and K-40.	8	20	18 25	Stop set 30/40 For tracks K-30 and K-40.	10511

SERIES **75** (805)







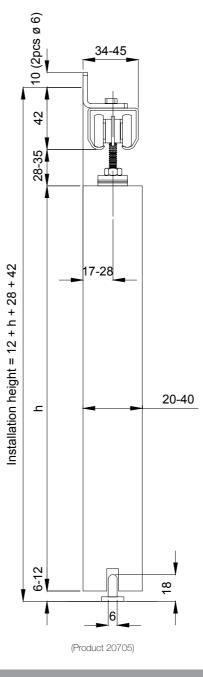


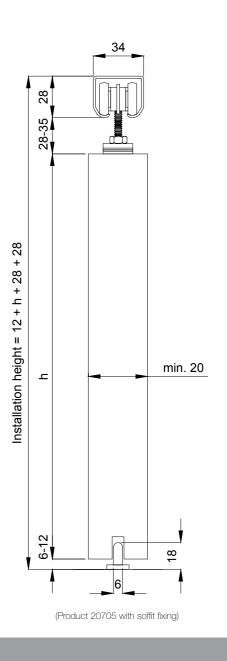
75 JUNIOR

Apartments and commercial spaces

The 75 Junior fittings set is suitable for **light interior sliding doors**. The set is mainly used in simple door installations where no special features are needed. The quality 1.5 mm thick aluminium track gives the track a maximum weight capacity of 50 kg. Due to the track's size, it also fits into small spaces.







Specifications

Weight (max.capacity) 50 kg / door

Door thickness 20-40 mm

Bracket interval (max.) 500 mm



Hangers with nylon wheels. Lubricated for life ball bearings.



Aluminium track



Zinc plated (min. 8 μ m) steel parts. Tested in salt water spray chamber (240 h).

Fittings sets	Track length	Door width (max.)	Code
Fittings set with track 75 Junior	2000 mm	1000 mm	20705

The package components are presented separately on page 44.

75 FLOW

One series, many solutions

APPEARANCE

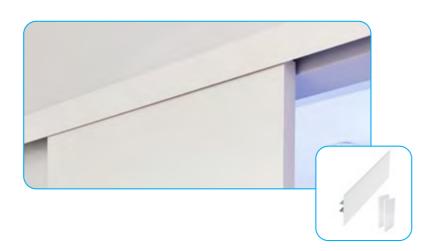
Leave the track visible

With the LHP adjustable plate, the distance between the door and the track can be adjusted to a minimum, allowing the appearance to continue in style from track to door, creating an almost seamless look for your sliding door. This feature is also perfect for ceiling-concealed track installation.



Hide the track

The cover plate hides the track system, so that only the door and the elegant cover plate remain visible. Cover plates are available in a straight and curved versions that cover the track system also from above. The cover plate is simply clicked into place without any need for screws.



Create your own style

When you want to create a sliding door just for your interior, for example, so that the cover plate fits with the door or wall design, a **facing board holder** can be used. With it, you can install your own cover plate (with a certain color or material) to hide the track.



FUNCTIONALITY

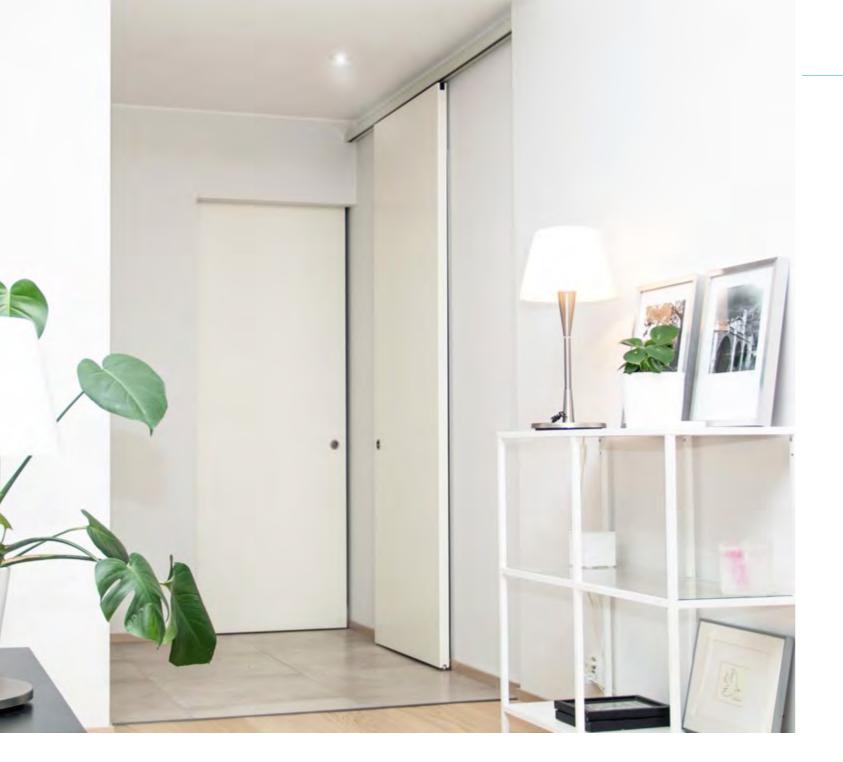
The Soft Close closes the door slowly and smoothly. This feature also brings safety and durability to the door use.

The Soft Stop stops the door lightly, damping it and catching it from the hanger, keeping the door closed or open.



Syncroduo allows two doors to move on one track so that the doors open simultaneously by moving only one door.



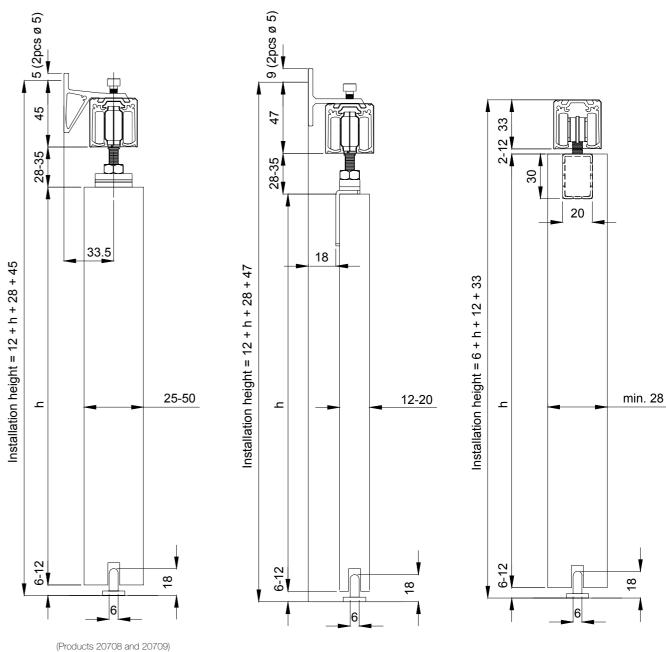


75 FLOW

Apartments and commercial spaces

A stylish and versatile series for indoor use when you want to leave the track visible, embed it in the ceiling, for example, or make a cover plate on the track yourself. This set also includes additional mechanisms such as a Soft Close and Soft Stop. All these features add to the ease of installation and comfortable usage of the system. This set is used with wood, aluminium and composite doors.





Specifications

Weight (max.capacity)

75-100 kg / door

Door thickness

12-60 mm

Bracket interval (max.)

500 mm

Door width (min.)
when using 1 Soft Close

Door width (min.)
when using 2 Soft Close

750 mm



Hangers with nylon or steel wheels. Lubricated for life ball bearings.



Aluminium or anodized aluminium track



Zinc plated (min. 8 μ m) steel parts. Tested in salt water spray chamber (240 h).

35

Fittings sets	Track length	Door width (max.)	Code
Fittings set with track 75 Flow	2100 mm	1050 mm	20709
	2400 mm	1200 mm	20708

The package components are presented separately on page 44.



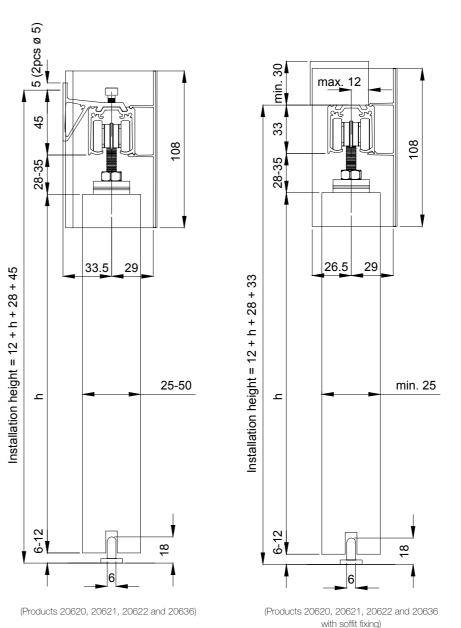
COVER PLATE SET **75 FLOW**

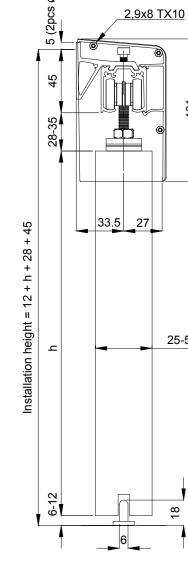
Apartments and commercial spaces

Cover plate set 75 Flow is an ideal choice when you want a functionally complete system and track hidden with a ready-made cover plate to complete the look. The most typical uses for the series are apartments, kindergartens, nursing homes, hospitals and offices. A version with a Soft Close is also available in the fittings sets. Cover plates are available with straight or curved cover plates.



Datasheet





25-50

37

75 Flow

Specifications

Weight (max.capacity)	75-100 kg / door
Door thickness	12-50 mm
Bracket interval (max.)	500 mm
Door width (min.) when using 1 Soft Close	500 mm
Door width (min.) when using 2 Soft Close	750 mm



Hangers with nylon or steel wheels. Lubricated for life ball bearings.



Aluminium track and powder coated aluminium cover plate



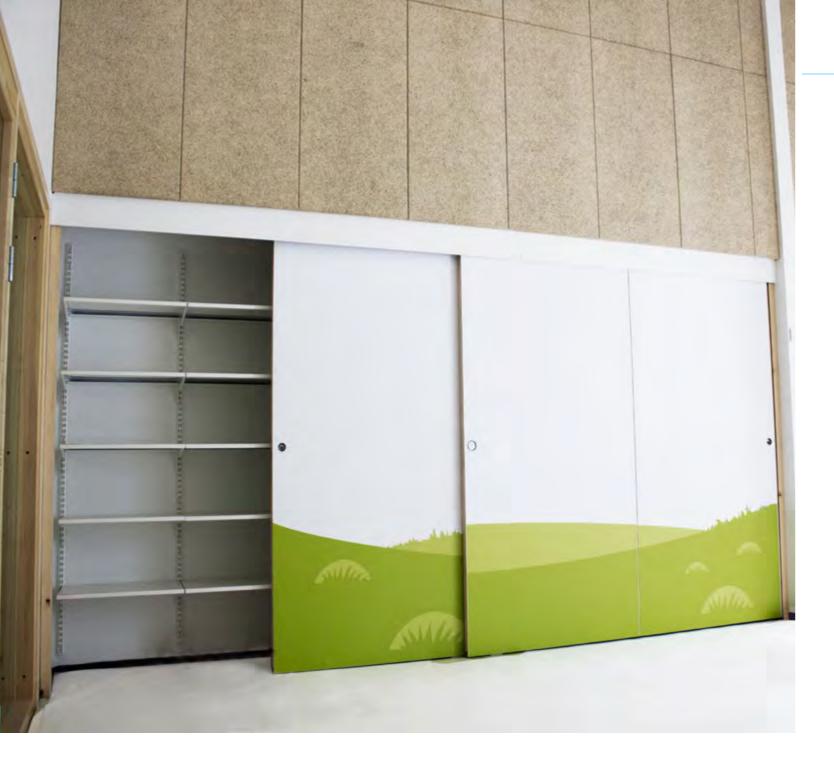
Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

Fittings sets	Track length	Door width (max.)	Code
Cover plate set 75 Flow (RAL 9010)	2100 mm 2400 mm 3000 mm	1050 mm 1200 mm 1500 mm	20620 20621 20622
Cover plate set 75 Flow (RAL 9010) (Includes Soft Close)	2100 mm	1050 mm	20636

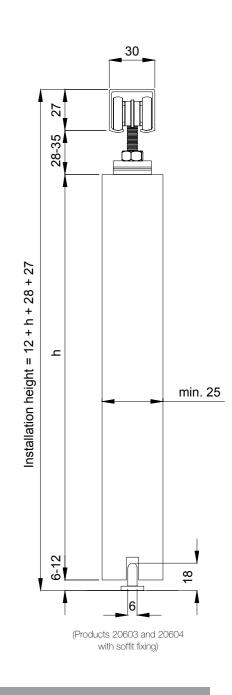
The package components are presented separately on page 44.



75 Steel



10 (2pcs ø 6) 30-41 28-35 33 19.5 17-28 Installation height = 20 + h + 30 + 4628 12 + h + Installation height = 25-40 (Products 20603 and 20604)



75 STEEL

Apartments and commercial spaces

This series is suitable, for example, for sliding doors in yard and outdoor warehouses where a durable and simple sliding door system is required. The track can be fixed to the wall with brackets or directly from the track to the ceiling. With nylon hangers, it is also suitable for interior doors. Suitable for use with wood, metal and composite doors.



Specifications

Weight (max.capacity)100 kg / doorDoor thickness12-40 mmBracket interval (max.)500 - 1000 mm



min. 25

Hangers with steel wheels. Lubricated for life ball bearings.



Hot-dipped galvanized steel track (min. 20 µm).



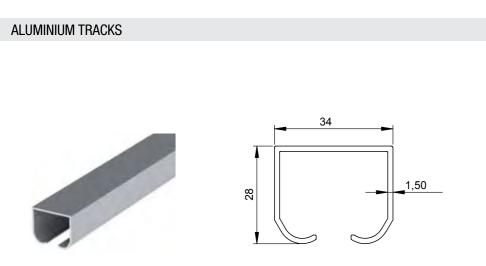
Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

Fittings set	Track length	Door width (max.)	Code
Flttings set with track 775	2000 mm	1000 mm	20603
	2400 mm	1200 mm	20604

The package components are presented separately on page 45.

FITTINGS SETS			CODE
Subdivers (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	Fittings set 75 Junior 1 x track	2 m track (Al)	20705
Address of the second s	Fittings set 75 Flow 1 x track 1 x hanger 2 x plate 5 x wall bracket 1 x Soft Close K-75 Flow (Al) MP-75/nylon PLP-75 SKX-75/Flow OH-75/Flow (75kg)	2,1 m track (AI)	20709
Service of the servic	1 x Soft Stop 1 x bottom guide 1 x end cap SS-75 A0-75 PLH-75/Flow (pair) Holes are pre-drilled in the track for also soffit fixing. The screws are included in the package.	2,4 m track (Al)	20708
	Cover plate set 75 Flow	2,1 m track (AI)	20620
And the common of the common o	1 x track 2 x hanger 5 (7)* x wall bracket 2 x stop 1 x bottom guide K-75 Flow PP-75/nylon SKX-75/Flow KP-75 A0-75	2,4 m track (AI)	20621
		3 m track (AI)	20622
	1 x cover plate 1 x end cap (pair) RAL 9010 *Cover plate set 75 Flow with 3 m track includes 7 wall brackets. Also available with grey cover plate. Ask offer from our sales.	4,2 m track (Al)	20640
	(Curved cover plate available separately)	6 m track (AI)	20632

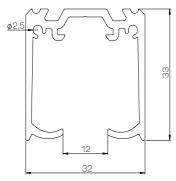
FITTINGS SETS			CODE
12 45 500 12 45 500	Cover plate set 75 Flow SC (Includes Soft close)	2,1 m track (Al)	20636
on the Spinister of the	1 x track 1 x hanger 2 x plate 5 x wall bracket 1 x sto K-75 Flow MP-75/nylon PLP-75 SKX-75/Flow KP-75		20637
	1 x bottom guide 1 x cover plate 1 x end cap (pair) 1 x Soft Close A0-75 RAL 9010 0H-75/Flow /75kg)	3 m track (AI)	20638
haders and	Fittings set 755	2 m track (Fe)	20603
A Communication of the Communi	1 x track 2 x hanger 5 x wall bracket 2 x stop 1 x bottom guide K-75 PP-75/nylon SK-75/steel/Junior KP-75/100 A0-75 Holes are pre-drilled in the track for also soffit fixing. The screws are included in the package.	2,4 m track (Fe)	20604
The state of the s	Fittings set 765 2 x hanger	no track included	20501
2.30	Assembly set 765 2 x hanger 2 x stop 1 x bottom guide MP-75/nylon KP-75 AO-75	no track included	20509
	Assembly set 775 (With adjustable low headroom plate) 2 x hanger MP-75/nylon 2 x stop 1 x bottom guide 2 x low headroom plate LHP-75	no track included	20508



- 58 - 1		1,50

 ${}^{\star}\!\text{Also}$ available with anodized aluminium track for projects. Ask more for our sales.

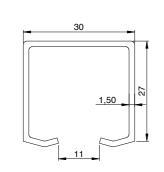




1,50	K-75 Junior 2,4 m (Al)	20019
	K-75 Junior 3 m (AI)	20020
	K-75 Flow 2,1 m (AI)	20201
88	K-75 Flow 2,4 m (AI)	20205
	K-75 Flow 3 m (Al)	20203
32	K-75 Flow 4,2 m (AI)	20213
	K-75 Flow 6 m (Al)	20206

GALVANIZED STEEL TRACKS (recommended for outdoor use)





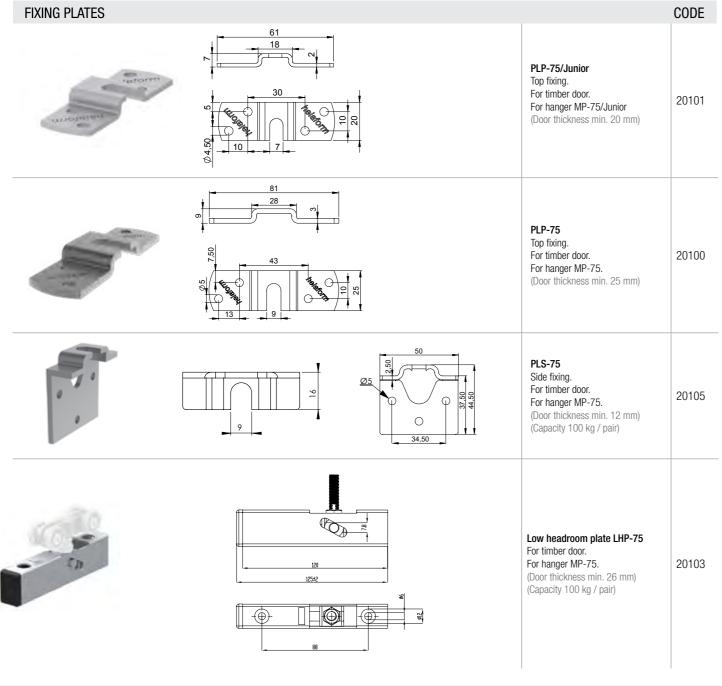
K-75 2 m	20001
K-75 2,4 m	20010
K-75 3 m	20003
K-75 4 m	20004
K-75 6 m	20006

CODE

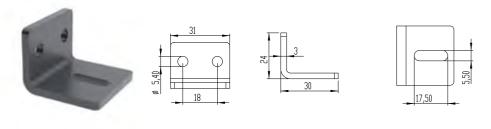
20017

K-75 Junior 2 m (AI)

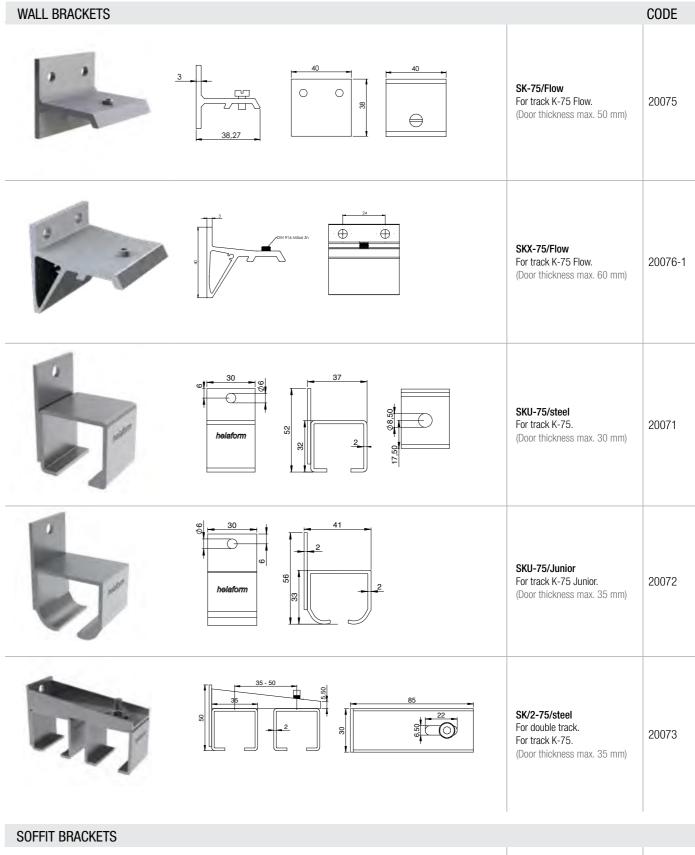
HANGERS		ı	CODE
mo10	60 38 25 M6x30	MP-75/Junior Nylon. For track K-75 Junior. (Capacity 50 kg / pair)	20035
1000	82 72 25 0 MBx40	MP-75/nylon For tracks K-75 and K-75 Flow. (Capacity 100 kg / pair)	20040
3010	82 72 25 0 M8x40	MP-75/steel For tracks K-75. (Capacity 100 kg / pair)	20042
HANGERS WITH FIXING PLATES			
(1000		PP-75/Junior Nylon. For track K-75 Junior. (Capacity 50 kg / pair) (Door width min. 20 mm)	20036
1000	82 72 72 Ø MBx40	PP-75/nylon For tracks K-75 and K-75 Flow. (Capacity 100 kg / pair) (Door width min. 25 mm)	20041
1010	82 72 25 ØM8x40	PP-75/steel For tracks K-75. (Capacity 100 kg / pair) (Door width min. 25 mm)	20043

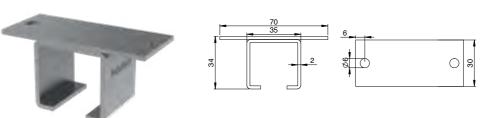


WALL BRACKETS

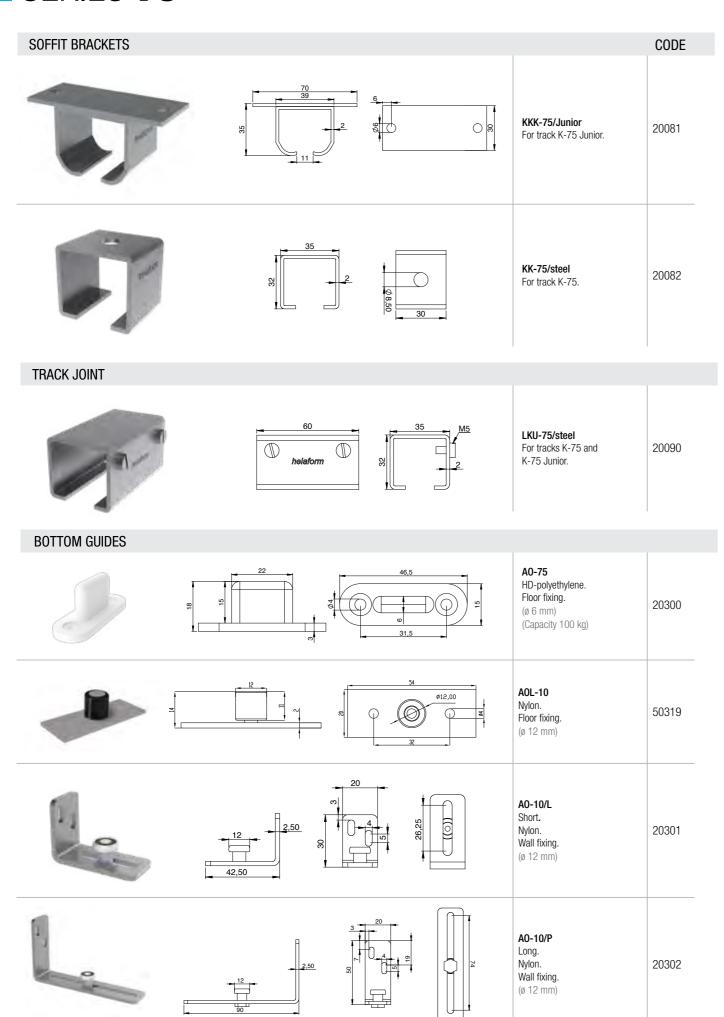


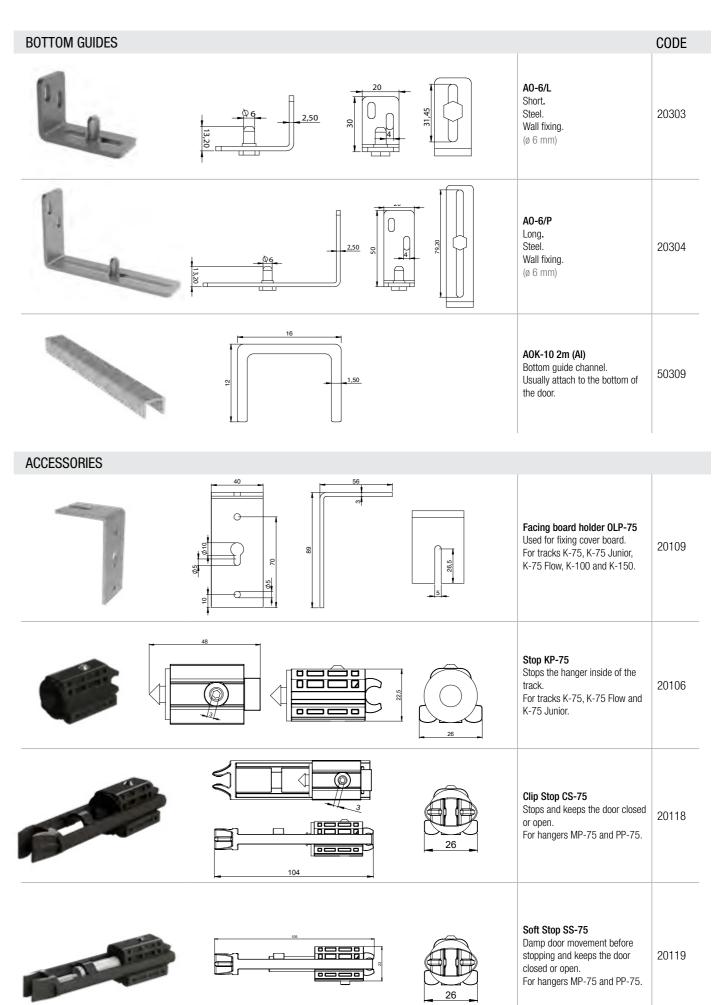
SK-75/steel/Junior
For tracks K-75 and
K-75 Junior.
(Door thickness max. 40 mm)
(Bracket interval 500 mm)





KKK-75/steel For track K-75.





ACCESSORIES			CODE
	25 Ø22 Ø10	Stop KP-75/100 Stops the hanger inside the track. For tracks K-75 and K-100.	20110
6		Soft Close OH-75/Flow (75 kg) 75 kg weight capacity. Closes the door smooth and softly. For track K-75 Flow.	20217
Co Co	25	Soft Close OH-75/Flow (100 kg) 100 kg weight capacity. Closes the door smooth and softly. For track K-75 Flow.	20218
6		Soft Close body OHR-75/Flow (75 kg) 75 kg weight capacity. Closes the door smooth and softly. Without hanger. For track K-75 Flow and hanger MP-75.	20215
-6		Soft Close body OHR-75/Flow (100 kg) 100 kg weight capacity. Closes the door smooth and softly. Without hanger. For track K-75 Flow and hanger MP-75.	20216
	31 0,50 22,50	End clip PK-75/steel Prevents lateral movement of the track. For track K-75.	20120
	35 0,50 25	End clip PK-75 Junior/100 Prevents lateral movement of the track. For tracks K-75 Junior and K-100.	20121
	End cap PLM-75/Flow	Grey. Pair.	20285
		20285	

ACCESSORIES		CODE
	Cover plate (straight) + end caps 2,1m. For track K-75 Flow	20250
	Cover plate (straight) + end caps 2,4m. For track K-75 Flow	20251
	Cover plate (straight) + end caps 3m. For track K-75 Flow	20252
RAL 9010	Cover plate (straight) + end caps 4,2m. For track K-75 Flow	20254
	Cover plate (straight) + end caps 6m. For track K-75 Flow	20253
	Cover plate (curved) + end caps 2,1m. For track K-75 Flow	20150
RAL 9010	Cover plate (curved) + end caps 2,4m. For track K-75 Flow	20151
	Cover plate (curved) + end caps 3m. For track K-75 Flow	20152
32.5 3 105 00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Pocket door touch latch PDPS-75 Pops the door out of the wall. For doors with a minimum thickness of 25mm.	20122

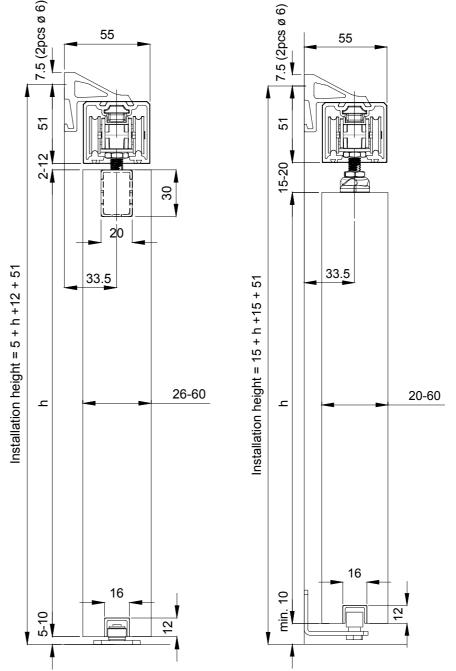


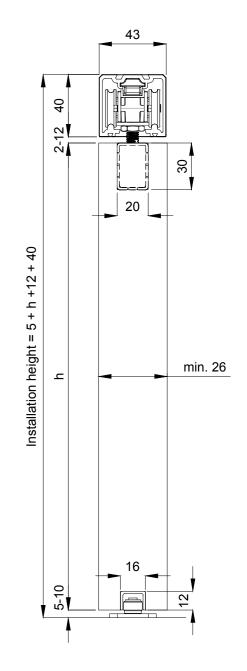
SERIES **SAGA 150**

Apartments and commercial spaces

This series is designed for heavy interior and exterior applications for areas where high corrosion resistance and architectural design are required. Typically this series is used for **residential** and **commercial spaces** like in **showrooms** and **galleries** as well as in luxurious villas on the seaside. The series also includes the popular Soft Close mechanism and a Low-Headroom Plate for a final touch of luxury. Anodized aluminium up to 25 microns and acid-proof stainless steel AISI 316 L quality guarantee corrosion resistance up to maritime conditions.







Specifications

Weight (max.capacity)

Door thickness

20-60 mm

Bracket interval (max.)

Door width (min)
when using 1 soft close

Door width (min)
when using 2 soft close



Hangers with nylon wheels with 440C precision bearings and steel body AISI 316 L-quality.

51



Galvanized (25 µm) aluminium track, bracket and stop.



AISI 316 L-quality steel parts.

Datasheet

SAGA 300

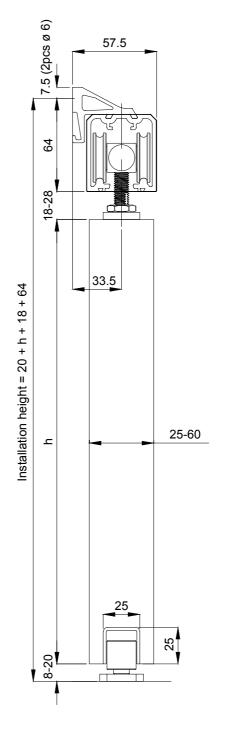


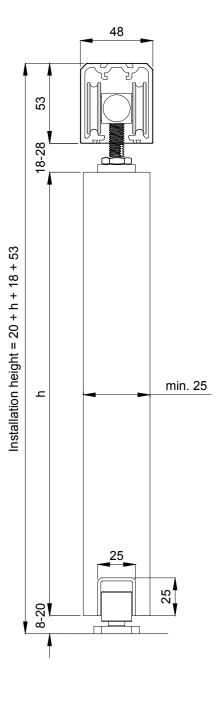
SERIES **SAGA 300**

Apartments and commercial spaces

This extremely durable series is designed for heavy interior and exterior applications. Typically this series is used in **entrance halls, galleries** and **auditoriums** where durable and stylish sliding systems are required. Due to the series high corrosion resistance and durability for up to 300 kg weight capacity, this series can also be used in **extreme weather conditions,** for example in sliding doors on **seaside villas**. Anodized aluminium up to 25 microns and acid-proof stainless steel AISI 316 L quality guarantee corrosion resistance up to maritime conditions.







Specifications

Weight (max.capacity) 300 kg / door

Door thickness 25-60 mm

Bracket interval (max.) 500 mm



Hangers with nylon wheels with 440C precision bearings and steel body AISI 316 L-quality.



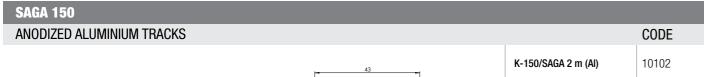
Galvanized (25 µm) aluminium track, bracket and stop.



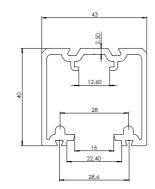
AISI 316 L-quality steel parts.

SERIES **SAGA**

SERIES **SAGA**



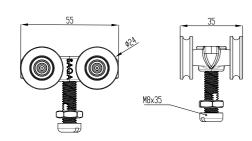




	CODE
K-150/SAGA 2 m (AI)	10102
K-150/SAGA 3 m (AI)	10103
K-150/SAGA 4 m (AI)	10104
K-150/SAGA 6 m (Al)	10106
K-150/SAGA 6 m (Al), Black	10116

HANGER





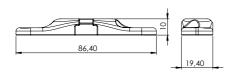
MP-150/SAGA, AISI 316 L
Nylon.
For track K-150/SAGA.
(Capacity 150 kg / pair)

10140

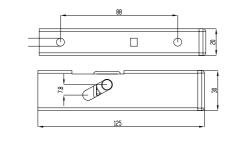
10152

FIXING PLATES





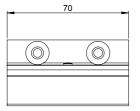
PLP-150/SAGA, AISI 316 L	
Top fixing.	
For timber door.	10150
For hangers MP-150/SAGA.	
(Door thickness min 20 mm)	

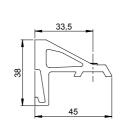


LHP-150/SAGA, AISI 316 L
Low headroom plate.
For timber door.
For hanger MP-150/SAGA.
(Door thickness 26-62 mm)
(Plate adjustment: 8 mm)
(Capacity 100 kg / pair)

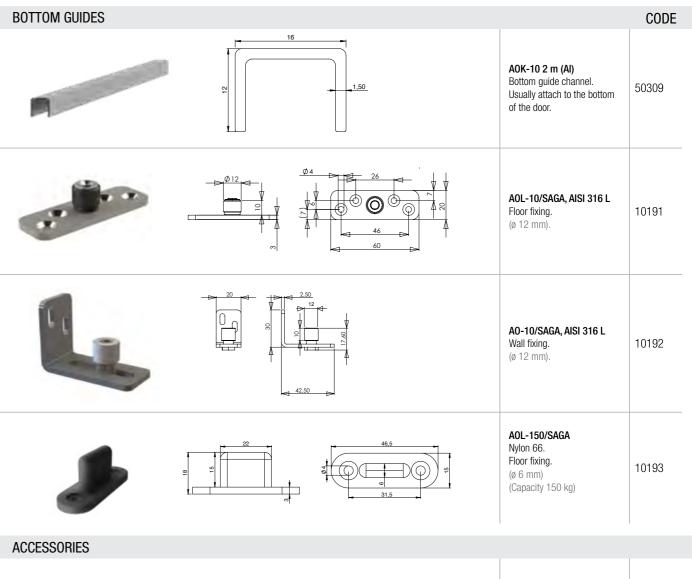
WALL BRACKET

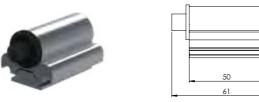






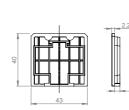
SK-150/300/SAGA For tracks K-150/SAGA and K-300/SAGA. (Door thickness max. 50 mm)	10270
SK-150/300/SAGA Black For tracks K-150/SAGA and K-300/SAGA. (Door thickness max. 50 mm)	10271





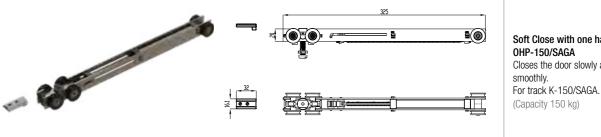
Stop KP-150/300/SAGA Stops the hanger inside the track
For tracks K-150/SAGA and K-300/SAGA.







End cap PLM-150/SAGA	
Black.	
Pair.	10186
For track K-150/SAGA.	



Soft Close with one hanger OHP-150/SAGA Closes the door slowly and smoothly.

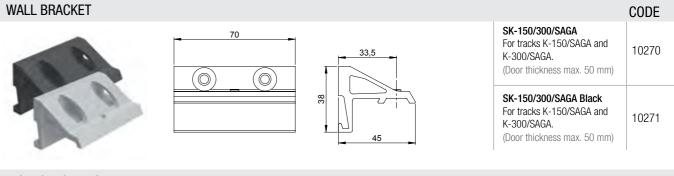
10164

SERIES **SAGA**



	CODE
Syncro duo SDS-150/SAGA/SC1 Preinstalled. Include 1 x Soft close. For two doors. For simultalneous opening. (Capacity 80 kg)	10168
Synero duo SDS_150/SAGA/SC2	

(
Syncro duo SDS-150/SAGA/SC2	
Preinstalled.	
Include 2 x Soft closes.	10169
For two doors.	10169
For simultalneous opening.	
(Capacity 80 kg)	





ANODIZED ALUMINIUM TRACKS

Syncroduo SD-150/SAGA Does not include track or soft close.	
For two doors.	10165
For simultalneous opening.	
(Capacity 150 kg)	

K-300/SAGA 2 m (AI)

K-300/SAGA 3 m (AI)

K-300/SAGA 4 m (AI)

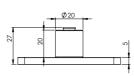
K-300/SAGA 6 m (AI)

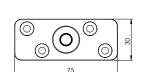
BOTTOM GUIDES

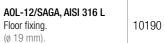




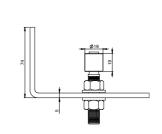


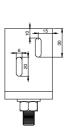


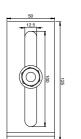










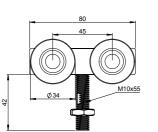


50325

HANGER

SAGA 300









10240

10202

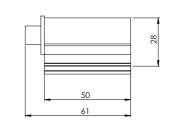
10203

10204

10206

ACCESSORIES





Stop KP-150/300/SAGA
Stops the hanger inside the
track.
For tracks K-150/SAGA and
K-300/SAGA.

A0-12, AISI 316 L

ø 19 mm.

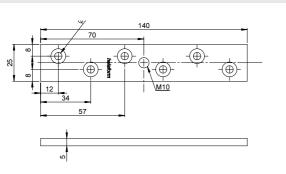
Seinäkiinnitys.

10180

10285

FIXING PLATE

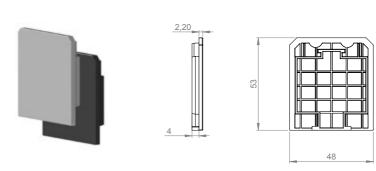




PLP-100/150, M10, AISI 316 L Top fixing.

For timber door. For hanger MP-300/SAGA. (Door thickness min 25 mm)

40102



End cap PLH-300/SAGA	
Grey.	
Pair.	
For track K-300/SAGA.	

End cap PLM-300/SAGA Black. 10286 For track K-300/SAGA.

Soft Close — Silent and effortless opening and closing

The Soft Close system provides the final touch of luxurious feeling to the complete sliding door set. The system is similar to what we are used to in our kitchens that we love; slowly, silently and gently opening and closing the drawer is now available for sliding doors up to 150 kg.

The 75 Flow Series has two Soft Close options: blue for lighter interior doors with a load capacity of 75 kg and black up to 100 kg. Now you can choose a Soft Close to better match the weight of your door. The Soft Close mechanism can be disassembled from the hanger, stored separately, or install it on an existing hanger.

The Soft Close of the SAGA series is suitable for interior doors and thanks to its corrosion resistance also for outdoor use. Robust construction and high-quality parts can even soften a 150 kg door's closure.



- Mechanism is installed completely inside the track
- Makes the sliding door safer with less risk of accidentally trapped fingers
- Easy to install as it comes already assembled into the hanger but can be installed retrospectively as well

Available in series:

- 75 Flow (page 36)
- SAGA 150 (page 54)

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Soft Stop — New generation stop with a damper

This small mechanism provides additional comfort for the sliding door. The Soft Stop has two comfort-enhancing features: the Clip Stop feature, where the "cloves" catch the hanger, preventing the door from bouncing back when closing / opening the door, and a small damping pump that slows the door movement when it comes to a stop. Up to 100 kg doors.

The Soft Stop is easy to install and fits completely inside the sliding track, leaving a finished look for the whole system.

- Stops the door softly and keeps the door open / closed
- Mechanism is installed completely inside the track
- Easy to install

Available in series:

75 (page 30)

58

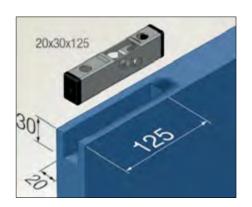
Fits all 75-series sliding tracks (when using MP-75 hanger)



Low-Headroom Plate (LHP) — For a minimalistic finish

Innovative design for interior wooden doors. Minimalistic finish with all parts concealed without the need for cover plates or pelmets by **reducing the clearance between the track and the top** of the door to a minimum of 2 mm.

- Vertically adjustable plate for up to 100 kg
- Easy to install and adjust the gap between the door and the track
- The plate's small size enables thinner door thickness and less routing to be made
- Compatible with the Soft Close mechanism





Available in series:

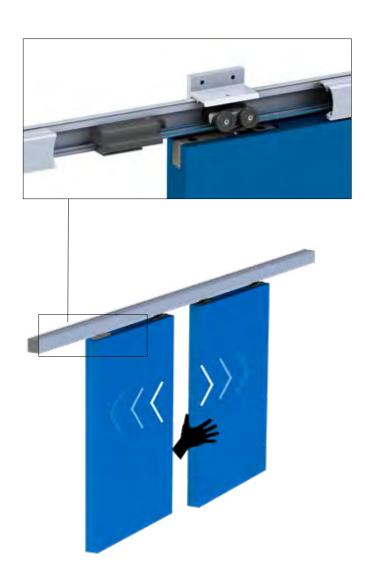
- 75 (page 30)
- SAGA 150 (page 54)



Syncroduo — Moves two doors at the same time

The Syncroduo system, where a pair of sliding doors, hanging on one track, are connected to each other so that both doors open simultaneously by moving just one leaf. The Syncroduo system fits completely inside of the sliding track. Also available with Soft Close.

- You can quickly open a larger doorway
- Mechanism is installed completely inside the track
- No extra mountings needed on the door or the frame
- Also available in pre-installed



Available in series:

- **75** (page 30)
- SAGA 150 (page 54)



Colour options — Pick the right colour for you

The SAGA series is designed so that the sliding track acts already as a design element. By anodizing or powder coating the track, the combined options with the door are limitless. We offer from stock natural anodized and black anodized colours. Other colours are custom made.



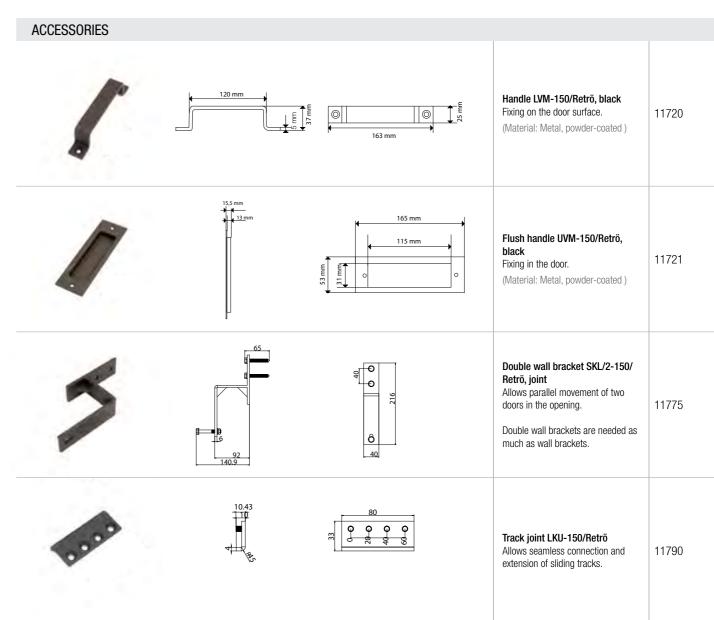


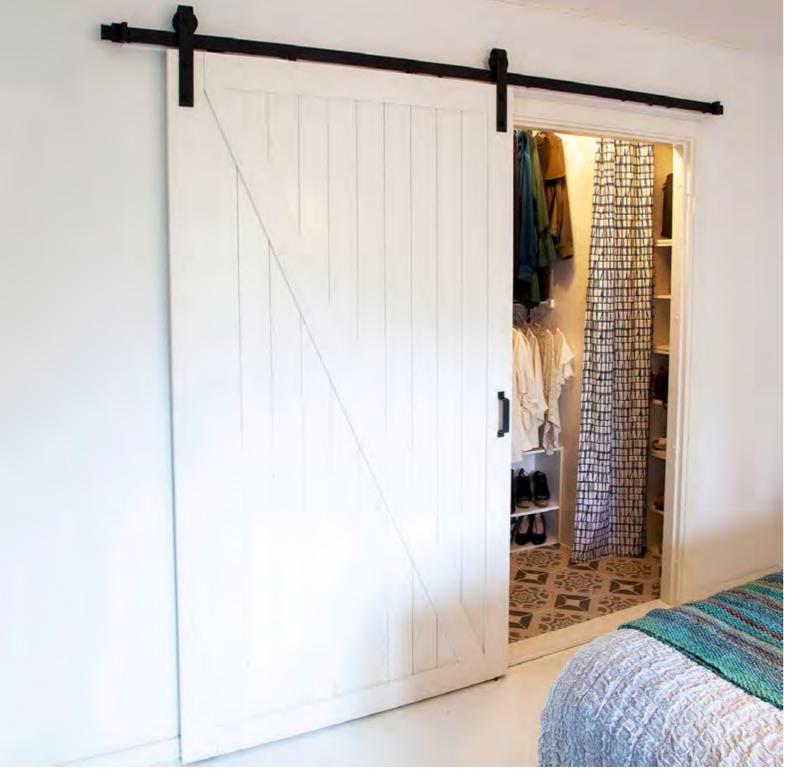
Available in series:

SAGA 150 (page 54)









SERIES **RETRÖ**

Apartments and commercial spaces

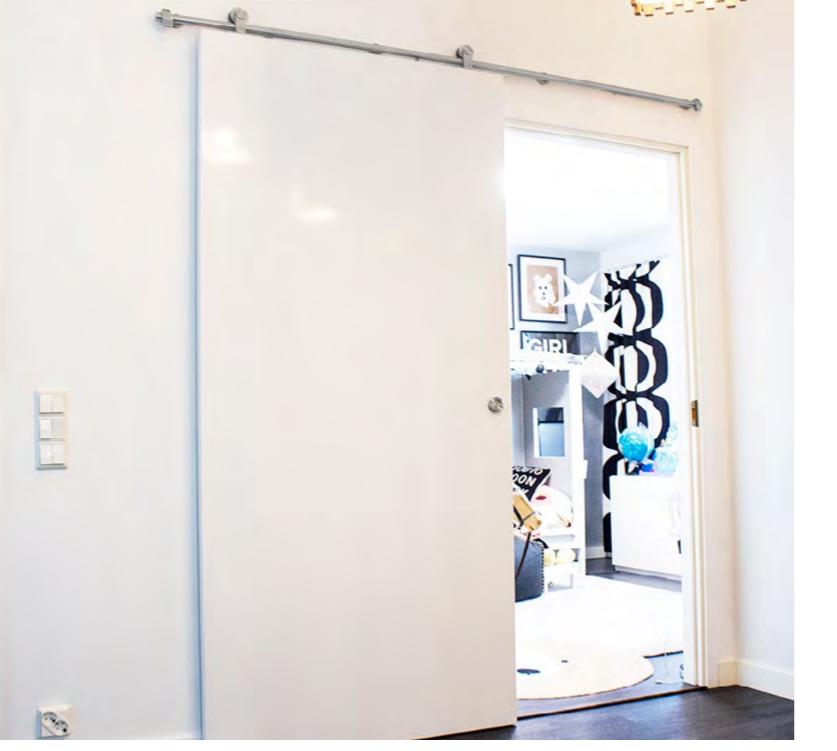
The Retrö sliding door system, combined with your stylish door, creates a focal point and adds to the look of your home. This system is a complete kit, available in two sizes: 2 and 2.4 metres. It is also possible to extend the track with a track joint, so even a larger doorway can be covered with this design package. In addition, the two doors can move in parallel with the use of double tracks and double wall brackets. The package also includes Soft Close for added comfort and safety.

Specifications

62

Door weight (max.) 80 kg - 150 kg/door Door thickness 35-45 mm





SKANDI

Skandi 2 m for wooden door (Door width max. 1000 mm) (Door thickness max. 45 mm) Skandi 2 m for wooden door (Door width max. 1000 mm) (Door thickness max. 45 mm) Skandi 2,4 m for wooden door	
Skandi 2,4 m for wooden door)
2 x soft close 2 x päätykappale alaohjain (Door width max. 1200 mm) (Door thickness max. 45 mm)	1
Helasarja Skandi 2 m yhdelle lasiovelle (Door width max. 1000 mm) (Glass thickness max. 12 mm)	2
Helasarja Skandi 2,4 m yhdelle lasiovelle (Door width max. 1200 mm) (Glass thickness max. 12 mm)	3

SERIES **SKANDI**

Apartments and commercial spaces

SKANDI fittings set is an elegant track system with stainless steel components and a stylish design that fits perfectly into a modern interior. The set includes soft close mechanisms integrated inside the track. Thanks to them, the door opens and closes calmly and safely. This fittings set is a complete package available in two sizes: 2 and 2.4 meters. It is also possible to extend the track with a track connector, so even a larger doorway can be covered with this design package.

Spesifications

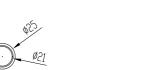
Door weight (max.)80 kg - 150 kg /doorWooden door thickness35-45 mmGlassdoor thickness8,10, 12 mm



ACCESSORIES





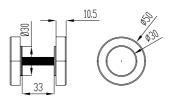


Connect tracks together.

Note! The door can also slide over the track joint.

Track joint SKANDI













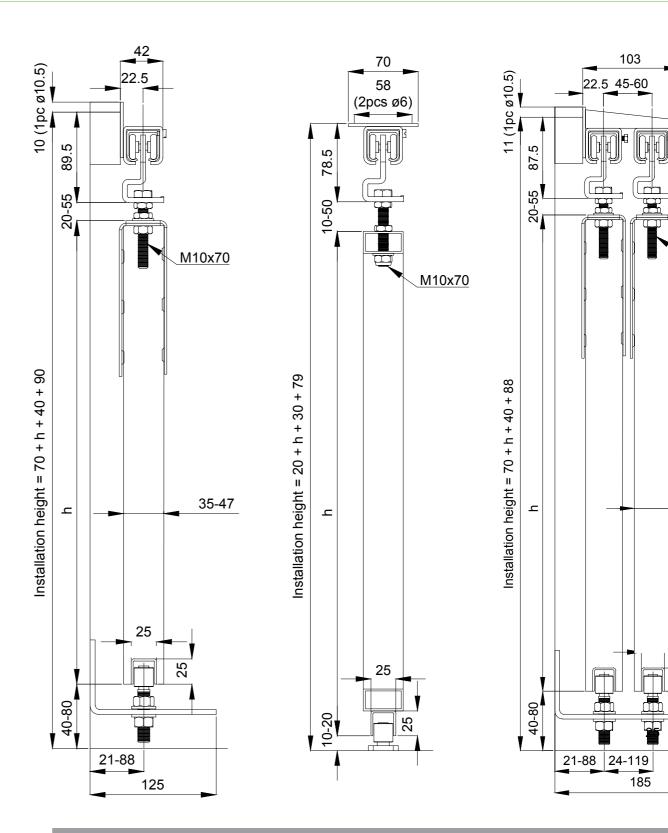
Handle SKANDI for glass door Installed on the surface of the door. Strong 3M sticker. (Glass thickness 8-12 mm)

(Glass thickness 8-12 mm)
(Sold in pairs)

64



Datasheet 100





Industry and agriculture

The series 100 is one of the most versatile Helaform series. It offers solutions for straight sliding doors and industrial curtains, but also for special applications such as conveyor systems, cable trolleys and watering systems. Typical door installations include external doors for storage facilities and agricultural buildings, but also medium-weight interior partitions, sliding screens and grills.



Specifications

Weight (max.capacity) 120 kg / door

Bracket interval (max.) 1000 mm



Hangers with nylon and steel wheels. Lubricated for life bearings.



Hot dipped galvanized steel track (min. 20 $\mu m).$



Zinc plated (min. $8 \, \mu m$) steel parts. Tested in salt water spray chamber (240 h).

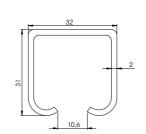
M10x70

35-47

SERIES 100

SERIES 100

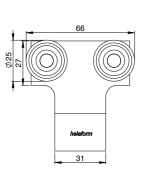




	CODE
K-100 2 m	30017
K-100 3 m	30013
K-100 4 m	30014
K-100 6 m	30016

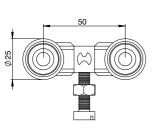
HANGERS

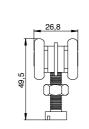




29	5
	41







LOP-100 /nylon						
For track K-100.						
(Canacity 120 kg / na						

MPS-100/steel For track K-100. (Capacity 120 kg / pair)

O /nylon K K-100. 60

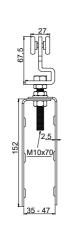
60106

30042

HANGERS WITH FIXING PLATES





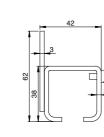


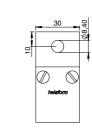
PPS-100/nylon For track K-100. (Capacity 120 kg / pair) (Door thickness 35-47 mm)	30041
PPS-100/steel For track K-100. (Capacity 120 kg / pair) (Door thickness 35-47 mm)	30043

FIXING PLATES				CODE
	57 ohelaform o	M10 2.50 35 - 47	PLS-100/150 Side fixing. For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness 35-47 mm)	40100
	holdsfurm ©	2.50 2.50	PLS-100/150/E Side fixing. Adjustable. For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness 35-47 mm)	40101
	140 12 34 57	5 	PLP-100/150, M10 Top fixing. For timber door. For hangers MPS-100, MP-150 and MPS-150. (Door thickness min. 25 mm)	40103

WALL BRACKETS

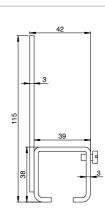






SKL-100 Joint bracket. For track K-100. (Door thickness max. 40 mm)	30070
------------------------------------------------------------------------------	-------

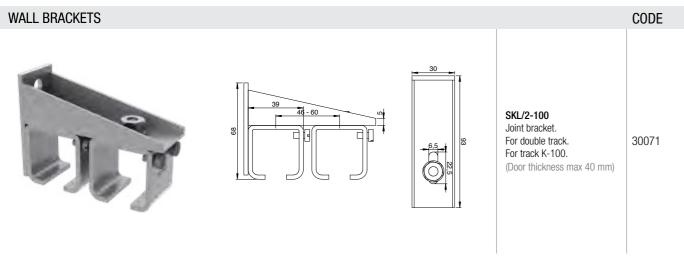


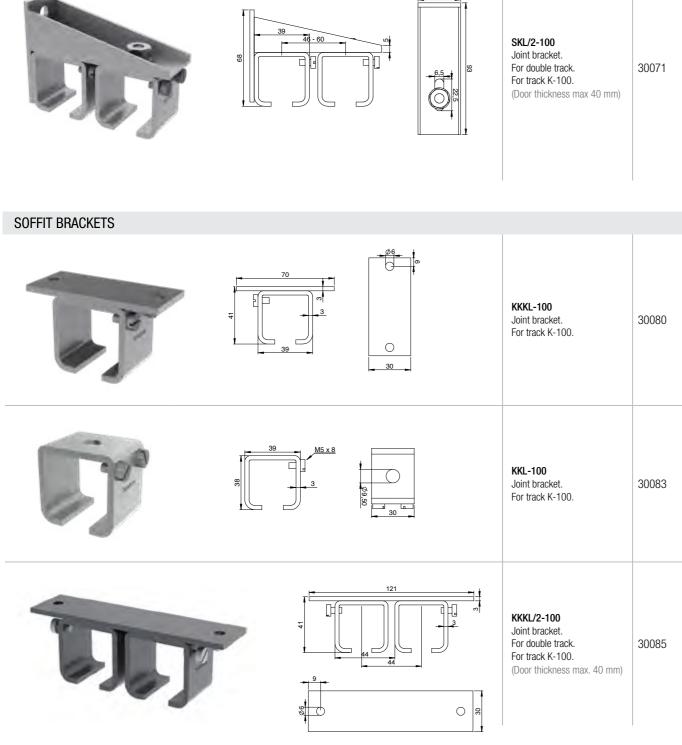


9	30	=	
7			
			22
		8,40	_
	Θ	0	

SKL-100 Joint bracket, adjustable. For track K-100. (Door thickness max 40 mm)

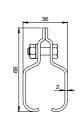
SERIES 100





TRACK JOINTS





-	125	
0	0	0
	helaform	

LK-100 Dismountable jointing sleeve. For track K-100. Not suitable for track with soffit mounting.

30090

TRACK JOINTS			CODE
	39 100 Analastorm	LKU-100/100 mm For track K-100.	30091
	200 Asiaform 80	LKU-100/200 mm For track K-100.	30092

ACCESSORIES		
	25 Ø22 Ø10 80	Stop KP-75/100 Stops the hanger inside the track. For tracks K-75, K-75 P, K-75 Flow, K-75 Junior and K-100.
1	27 Ø 18 Ø 18 25 Ø 18 45	Stop KP-100/150 Stops the hanger inside the track. For tracks K-100 and K-150.
	05 05 05 05 05 05 05 05 05 05 05 05 05 0	End clip PK-75 Junior/100 Prevents lateral movement of the track. For tracks K-75 Junior and K-100.

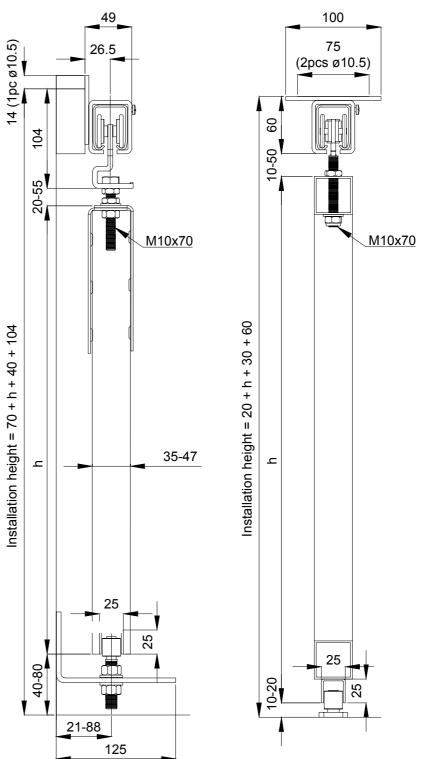
BOTTOM GUIDE OPTIONS ARE PRESENTED ON PAGE 98.

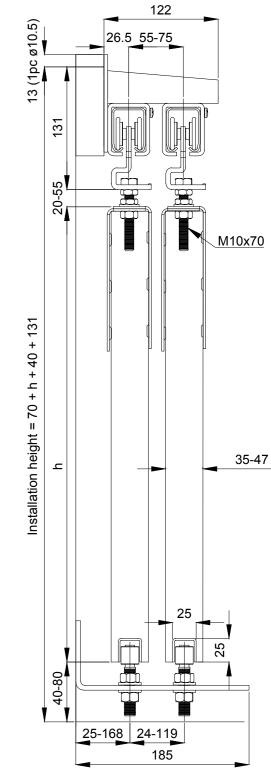
NOTE! Bottom guides must be used with door installations.

Industry and agriculture

The 150 series is perfect for medium-weight installations thanks to its maximum capacity of 200 kg. Principal uses are sliding screens and grills, overhead runways, horse boxes, agricultural buildings, storage systems, the shipbuilding industry, for both interior and exterior medium-weight projects.







Specifications

Weight (max.capacity) 200 kg / door

Bracket interval (max.) 1000 mm



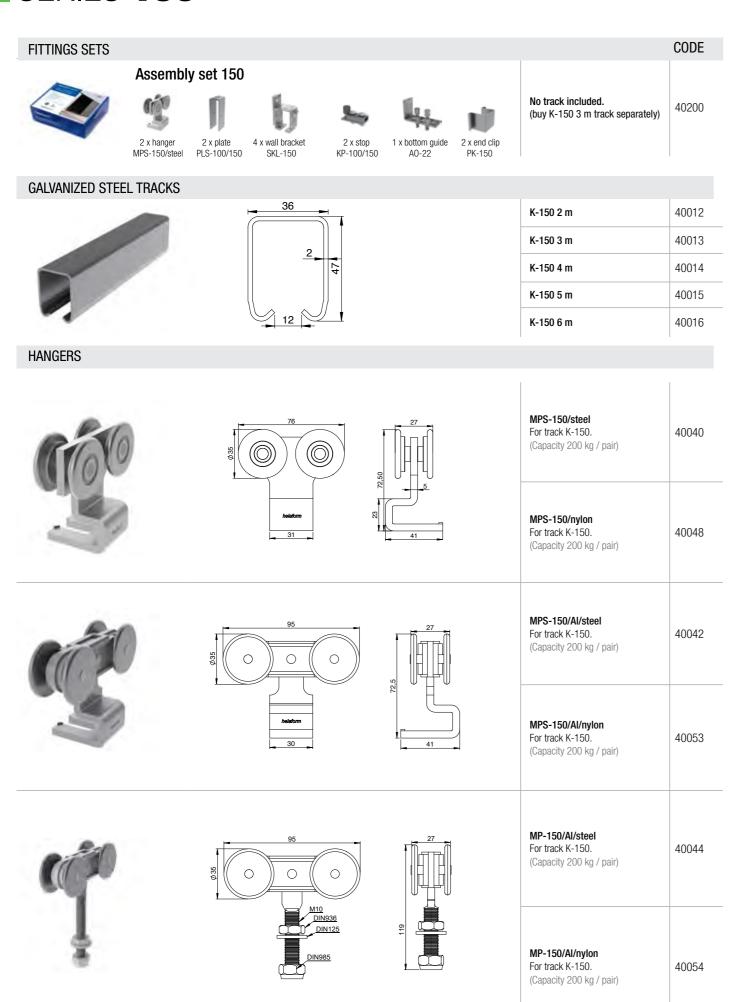
Hangers with steel wheels. Lubricated for life bearings. Aluminium- or steel body.

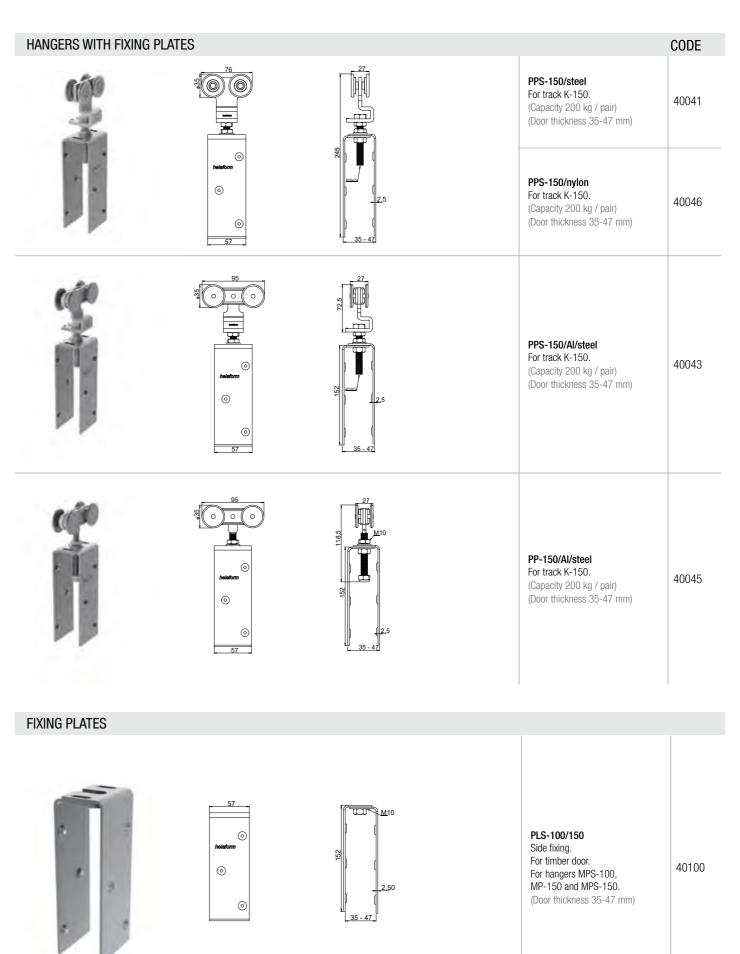
Hot dipped galvanized steel track (min. 20 $\mu m).$

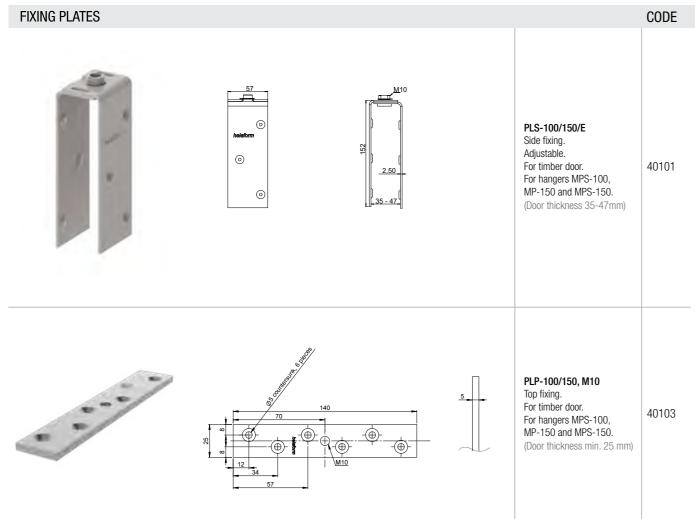


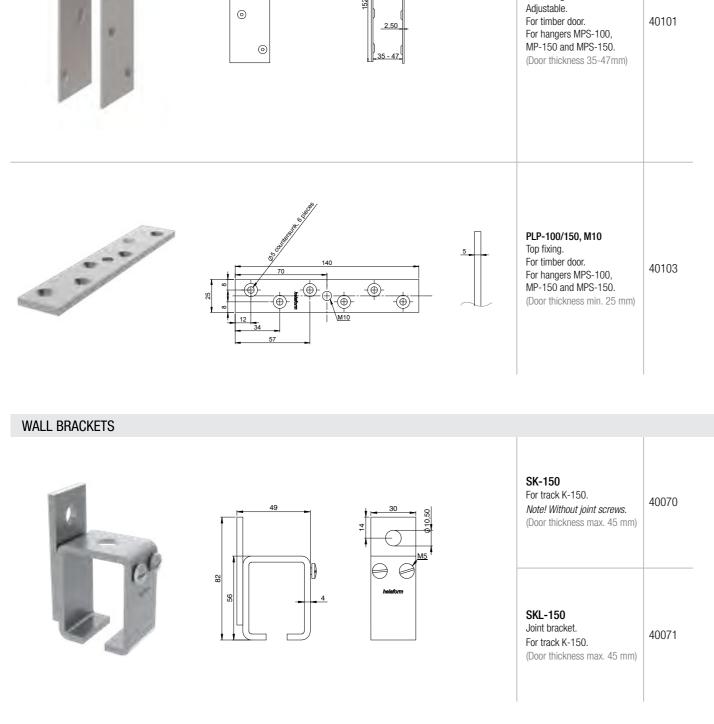
Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

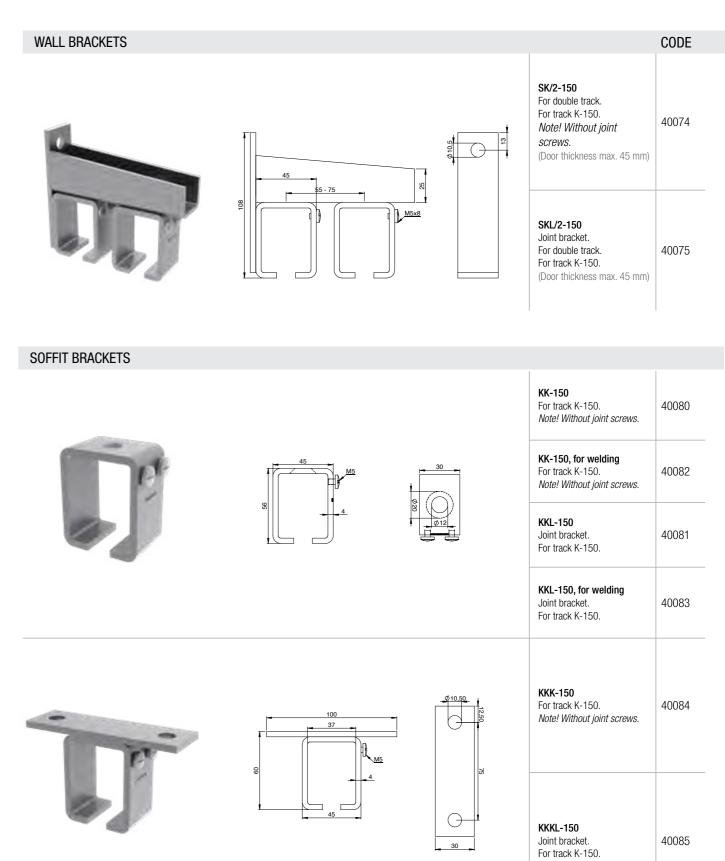
SERIES 150



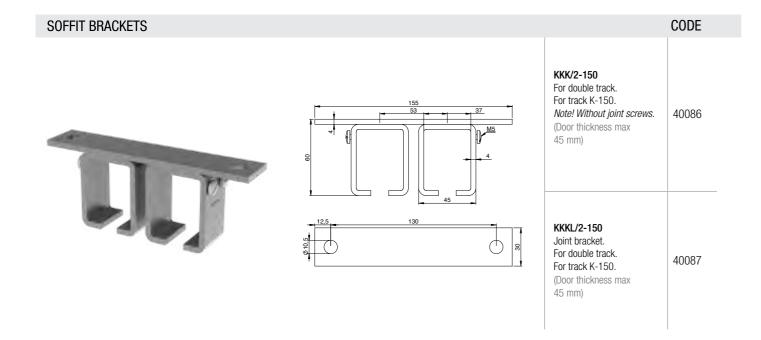


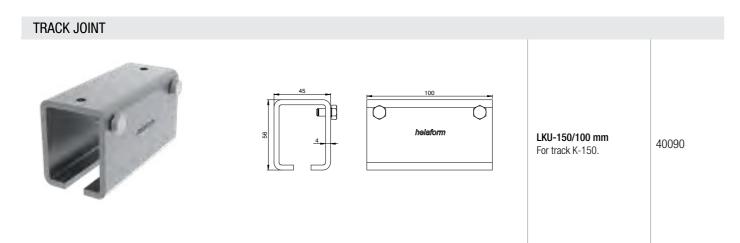


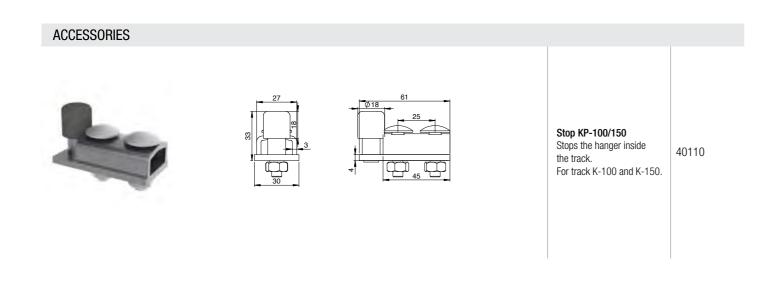


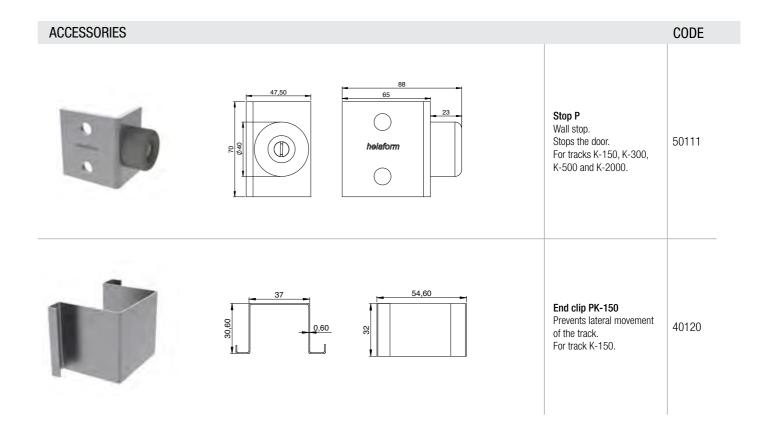


SERIES 150









BOTTOM GUIDE OPTIONS ARE PRESENTED ON PAGE 98.

NOTE! Bottom guides must be used with door installations.

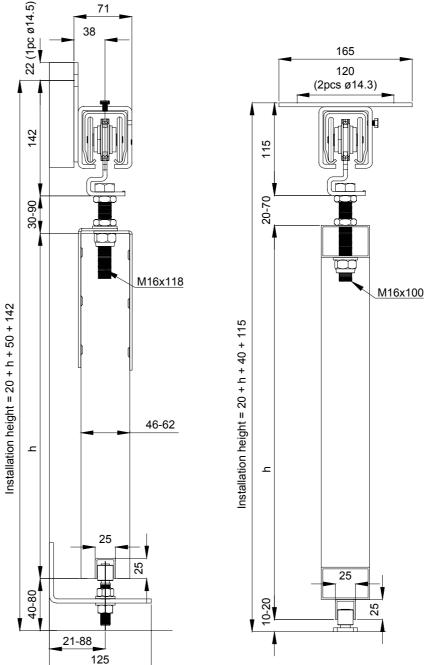


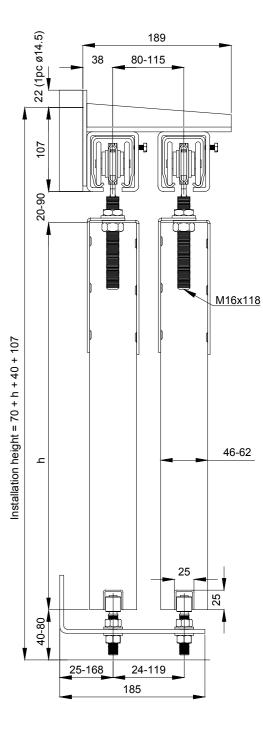
SERIES **300/500**

Industry and agriculture

Series 300/500 is a durable and versatile system for heavy-duty industrial and logistic centre sliding doors and applications. This series is typically used in industrial buildings and storage complexes, as well as in interior solutions such as **fire doors**. These products can also be used in sliding door applications such as **conveyor systems** and **art-museum storage solutions**. The track determines the maximum weight capacity per door, so by changing the track you can easily increase the loading capacity, track K-300 is up to 300 kg and track K-500 is up to 500 kg (up to 1,200 kg with MPT-600 hanger).







Specifications

* Use hanger MPT-600 to achieve 1200 kg max weight capacity.

	300-series	500-series	500-series*
Weight (max.)	300 kg /door	500 kg/door	1200 kg /door
Bracket interval (max.)	1000 mm	1000 mm	500 mm



Hangers with steel wheels. Lubricated for life bearings.



Hot dipped galvanized steel track (min. 20 µm).



Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

83

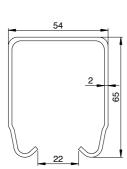
Note! The track determines the load capacity of the system per door, ie by changing the track you can easily increase the weigth capacity of the system.

SERIES 300-500

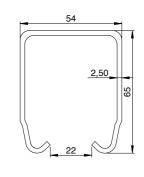
GALVANIZED STEEL TRACKS

SERIES **300-500**



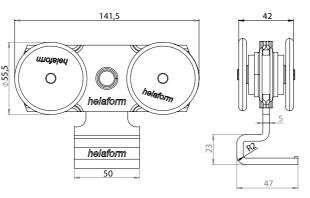


	CODE
K-300 2 m	50012
K-300 3 m	50013
K-300 4 m	50014
K-300 5 m	50015
K-300 6 m	50016
K-500 2 m	50022
K-500 3 m	50023
K-500 4 m	50024
K-500 5 m	50025
K-500 6 m	50026



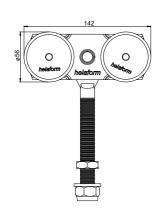
HANGERS

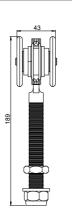




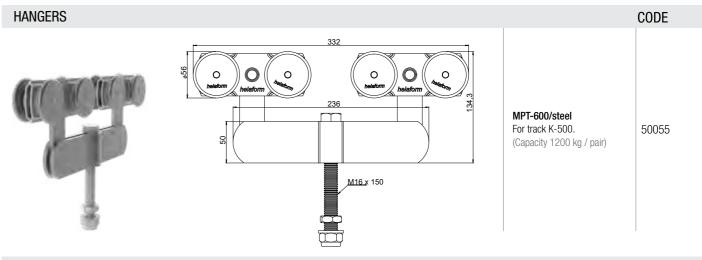
5	MPS-300/500/steel For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair)	50040
<u>5</u>	MPS-300/500H/steel Heat resistance 300°C. For tracks K-300 and K-500. (Capacity 300 kg / pair or	50054





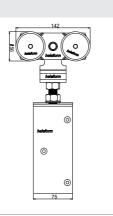


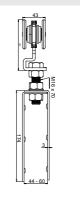
7	For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair)	50054
	MP-300/500/steel For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair)	50044
	MP-300/500/steel/200 mm For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair)	50050



HANGERS WITH FIXING PLATES



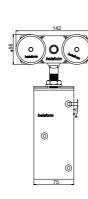


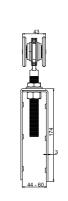


PPS-300/500/steel
For tracks K-300 and K-500.
(Capacity 300 kg / pair or 500 kg / pair)
(Door thickness 44-60 mm)

50041







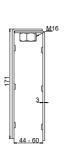
PP-300/500/steel For tracks K-300 and K-500. (Capacity 300 kg / pair or 500 kg / pair) (Door thickness 44-60 mm)

50045

FIXING PLATES



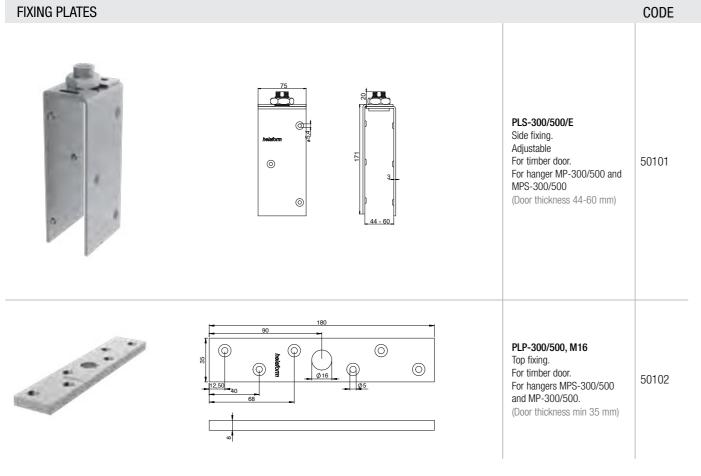


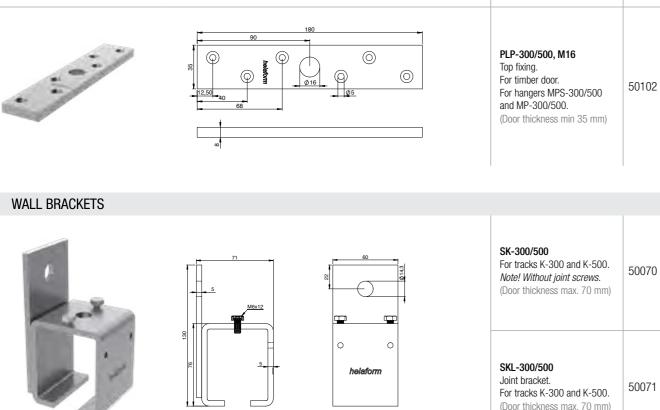


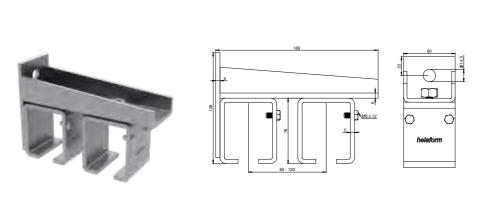
PLS-300/500 Side fixing. For timber door. For hangers MPS-300/500 and MP-300/500. (Door thickness 44-60 mm)

SERIES 300-500

SERIES **300-500**





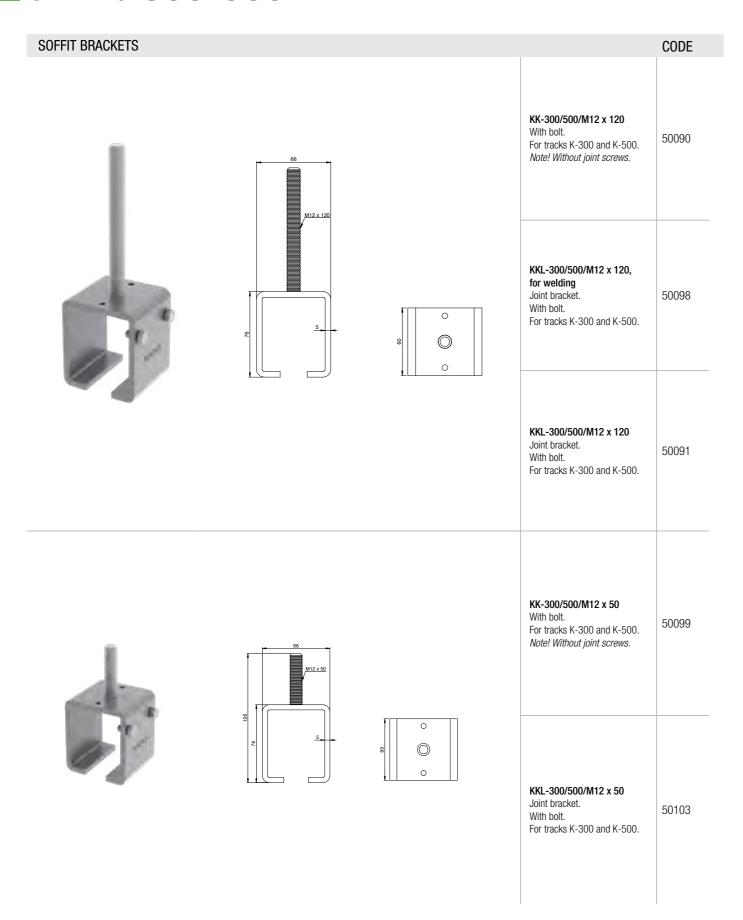


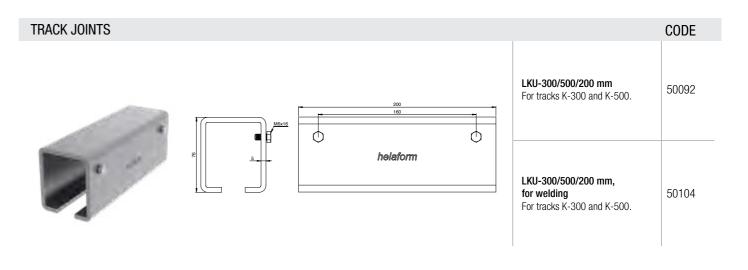
(DUOI UIICATESS THAX. 70 THITI)	
SK/2-300/500 For double track. For tracks K-300 and K-500. Note! Without joint screws. (Door thickness max. 70 mm)	50074
SKL/2-300/500 Joint bracket. For double track. For tracks K-300 and K-500. (Door thickness max. 70 mm)	50075

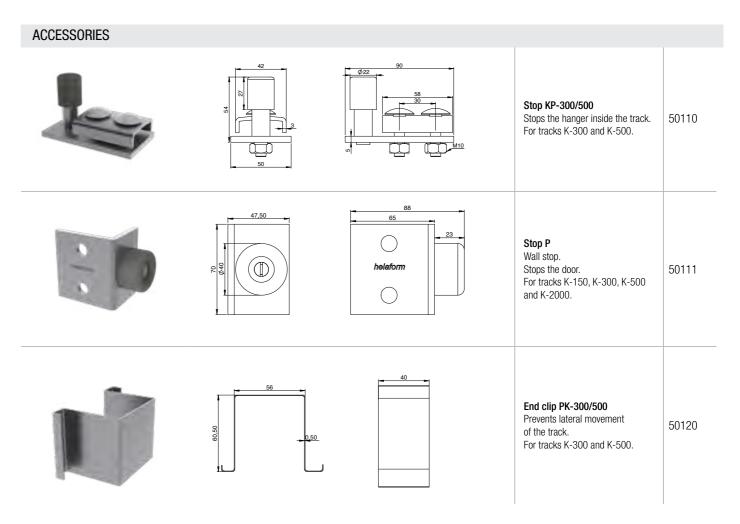
SOFFIT BRACKETS				CODE
			KK-300/500 For tracks K-300 and K-500. Note! Without joint screws.	50080
	60 - 014 - 024 - 024	○	KK-300/500, for welding For tracks K-300 and K-500. Note! Without joint screws.	50082
	5	ь <u>ь</u>	KKL-300/500 Joint bracket. For tracks K-300 and K-500.	50081
			KKL-300/500, for welding Joint bracket. For tracks K-300 and K-500.	50083
	165 MS		KKK-300/500 For tracks K-300 and K-500. Note! Without joint screws.	50084
	5 5 66	KKKL-300/500 Joint bracket. For tracks K-300 and K-500.	50085	
	240		KKK/2-300/500 For double track. For tracks K-300 and K-500. Note! Without joint screws. (Door thickness max. 70 mm)	50086
	22 197	Ø14.3	KKKL/2-300/500 Joint bracket. For double track. For tracks K-300 and K-500. (Door thickness max. 70 mm)	50087

SERIES 300-500

SERIES **300-500**







BOTTOM GUIDE OPTIONS ARE PRESENTED ON PAGE 98.

NOTE! Bottom guides must be used with door installations.

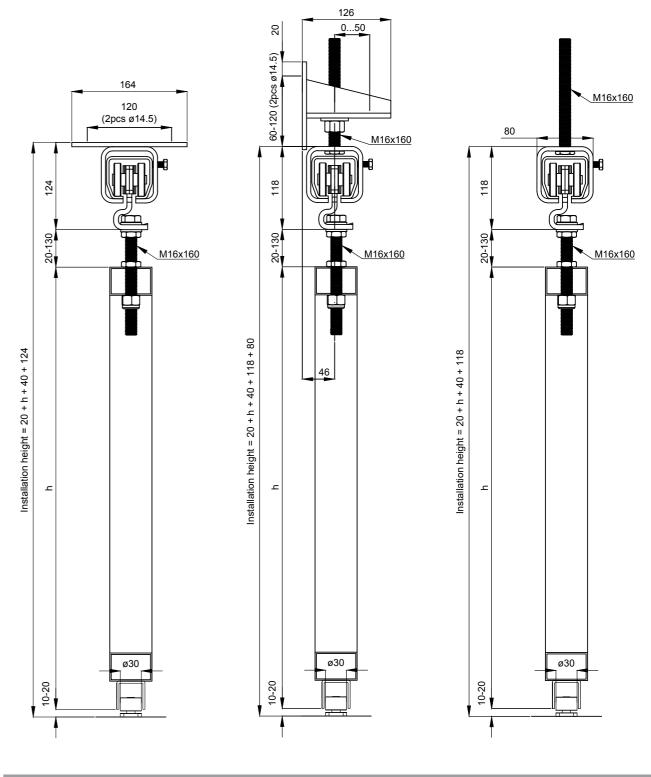
Datasheet



SERIES 900

Industry and agriculture

Series 900 is suitable for e.g. for sliding door systems in industry and logistics centers. The products of the series are also perfectly suited to various conveyor systems. This top-hung system moves heavy loads with ease. The parts of the series are designed so that the system is easy to install and long-lasting and safe to use. The most typical applications of the series are **industrial halls**, **logistics centers**, **storage halls**, **depot halls** and **shelters**, and **heavy conveyor tracks**.



Specifications

Weight (max.) 900 kg /door

Bracket interval (max.) 1000 mm



Hangers with steel wheels. Lubricated for life bearings.

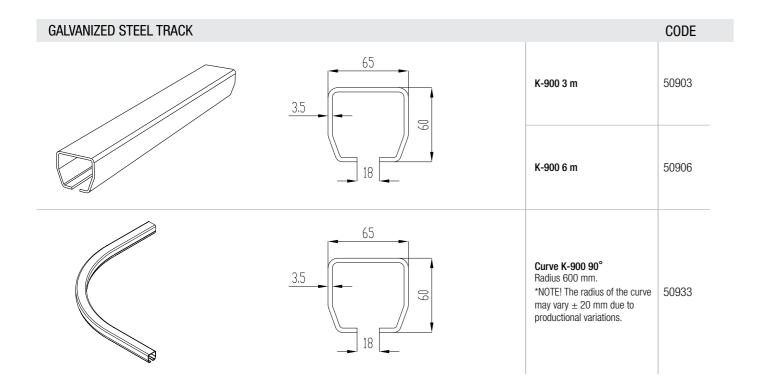


Hot dipped galvanized steel track (min. 70 µm).

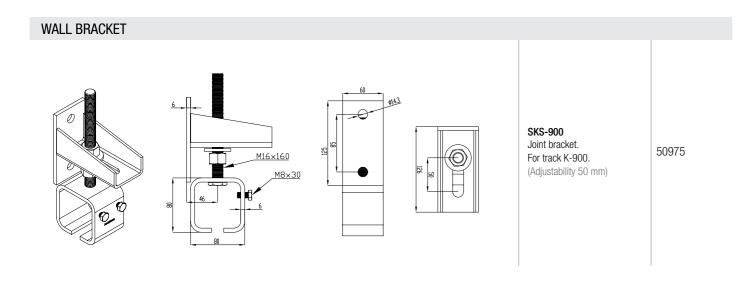


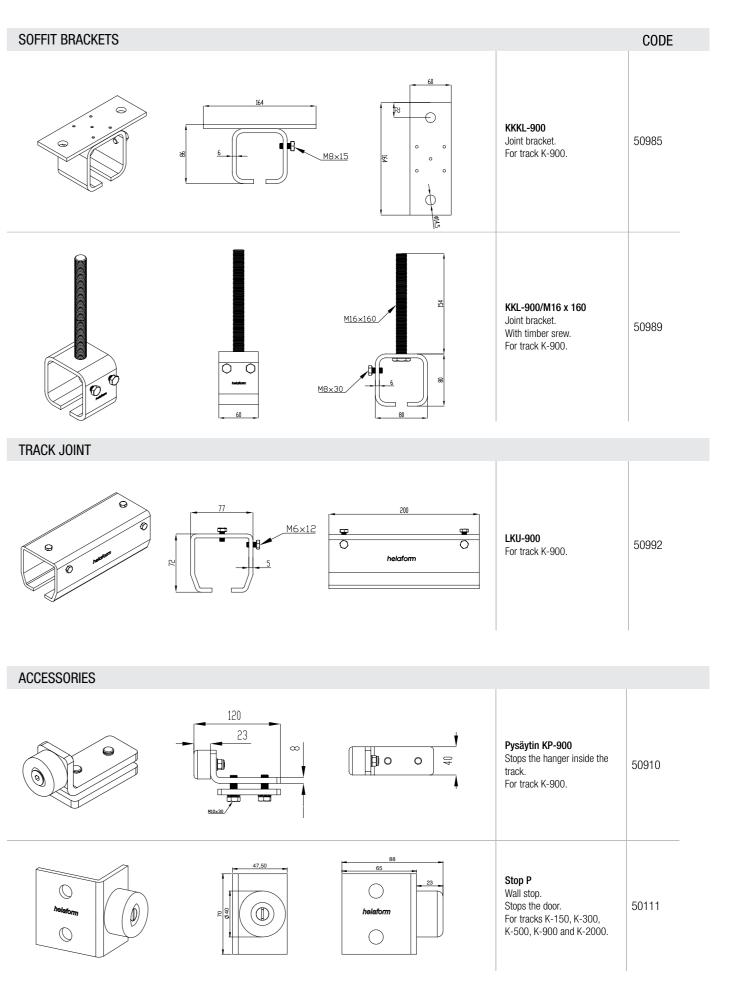
Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).





HANGER MPS-900/steel For track K-900. (Capacity 900 kg / pair) 50940





BOTTOM GUIDE OPTIONS ARE PRESENTED ON PAGE 98.

Datasheet

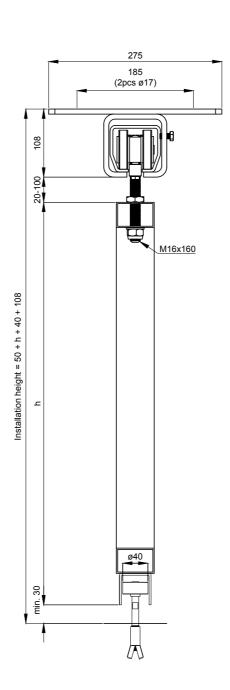
2000

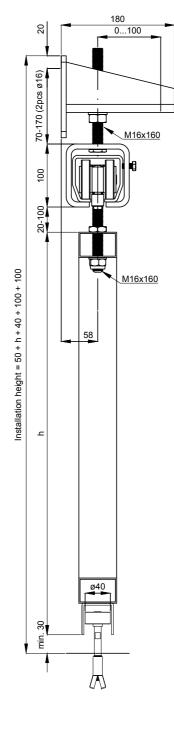


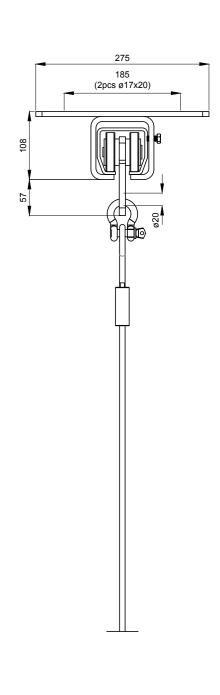
SERIES **2000**

Series 2000 is a multifunctional solution designed for loads up to 2,000 kg. This top-hung system is unique in its weight class, enabling extremely large doors and heavy objects to be moved easily. This extremely durable series is typically used in large industrial halls, warehouse facilities, logistic centres for truck loading bays and the marine industry.

Industry and agriculture







Specifications

Weight (max.) 2000 kg /door

Bracket interval (max.) 1000 mm



Hangers with steel wheels. Lubricated for life bearings.

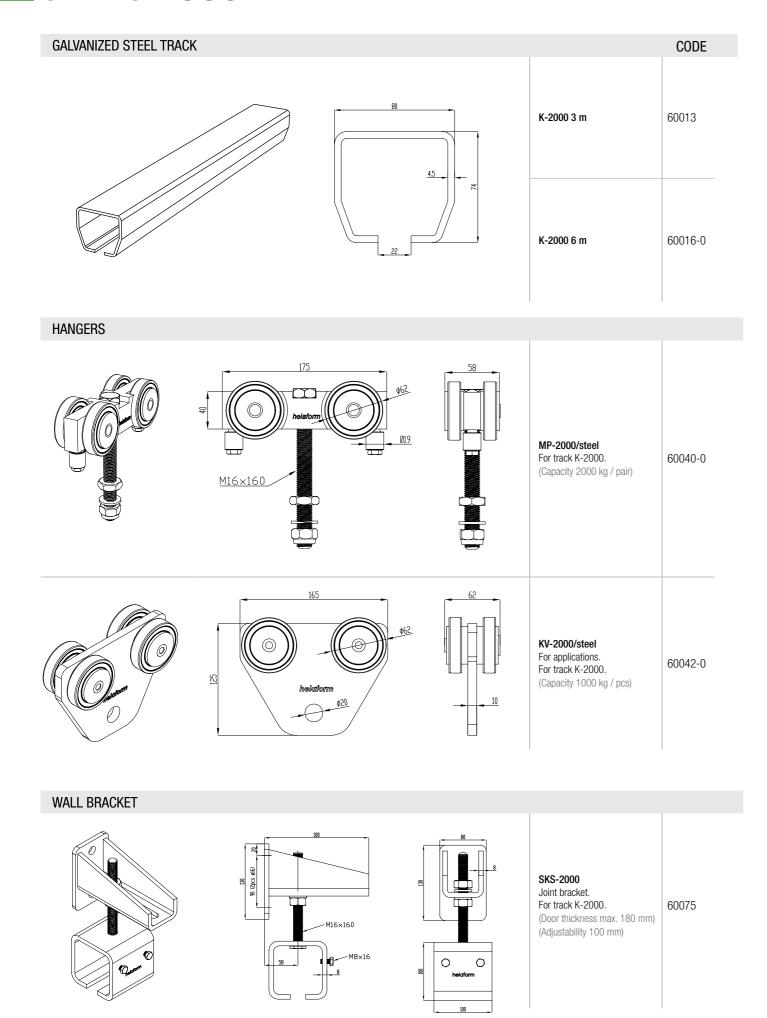


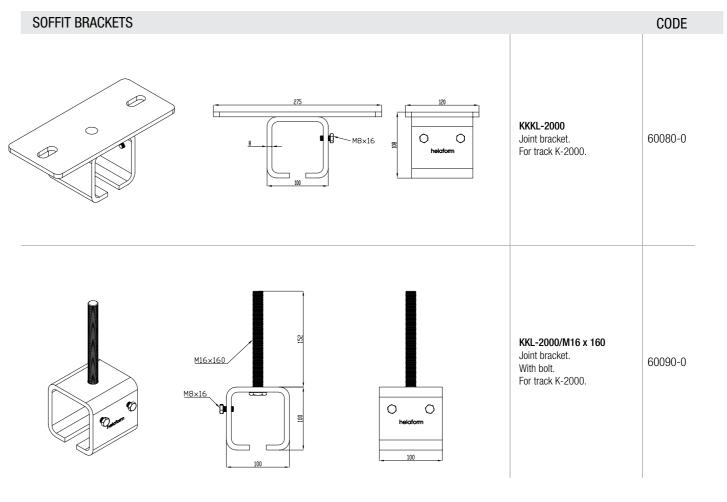
Hot dipped galvanized steel track (min. 70 μ m).

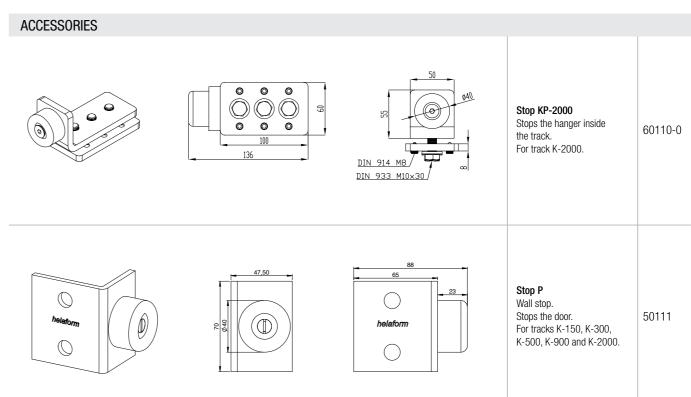


Zinc plated (min. 8 µm) steel parts. Tested in salt water spray chamber (240 h).

SERIES **2000**





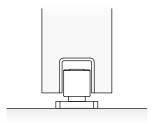


BOTTOM GUIDE OPTIONS ARE PRESENTED ON PAGE 98.

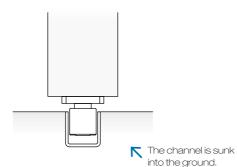
NOTE! Bottom guides must be used with door installations.

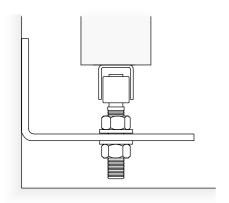
BOTTOM GUIDE INFO

Helaform's wide range of bottom guides provide solutions for different sliding door systems. A suitable bottom guide system should always be specified at the door-design stage. A bottom guide is essential for the correct functionality of the door and it ensures the faultless and safe operation of the door as well as prevents the door from swinging. In heavy doors (over 6 meter width) always ask our sales staff for advice.

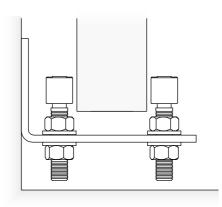


The channel is fixed into the door groove.

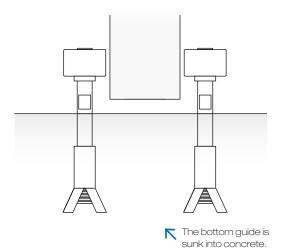


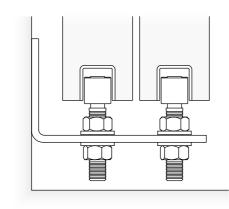


The channel is attached to the bottom of the door.



The doors slides between guide rollers.





Two doors slide on top of double roller guides.

BOTTOM **GUIDES** FOR SERIES 100-2000

BOTTOM GUIDES				CODE
	Ø19 · · · · · · · · · · · · · · · · · · ·	15 8	AO-12 ø 19 mm. Steel. Wall fixing.	50312
	930	5 - 15 - 8 R	AO-13 ø 30 mm. Steel. Wall fixing.	50313
	Ø40 0	9 15 8	A0-14 ø 40 mm. Steel. Wall fixing.	50314
	45 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	9 15 8 8	AO-22 ø 19 mm. Steel. Wall fixing.	50322
	930	0, 15 0, 0	A0-23 ø 30 mm. Steel. Wall fixing.	50323
			AO-24 ø 40 mm. Steel. Wall fixing.	50324

BOTTOM **GUIDES** FOR SERIES 100-2000

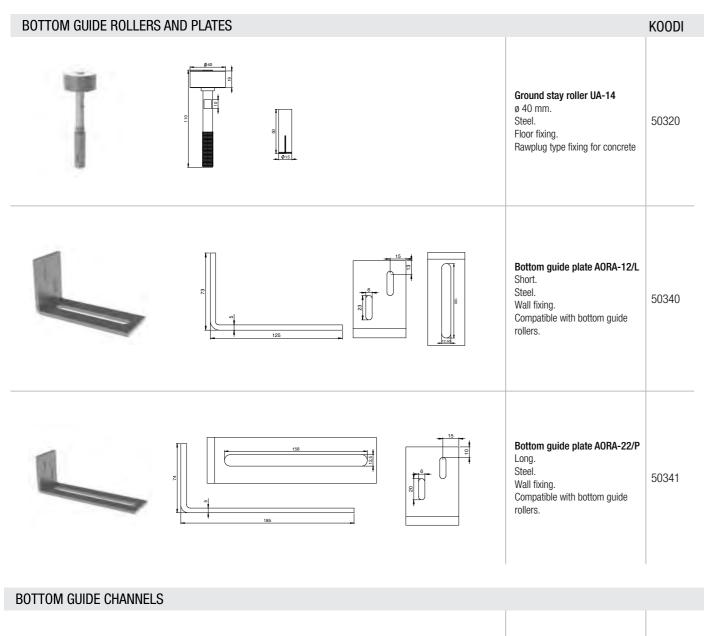
BOTTOM **GUIDES** FOR SERIES 100-2000

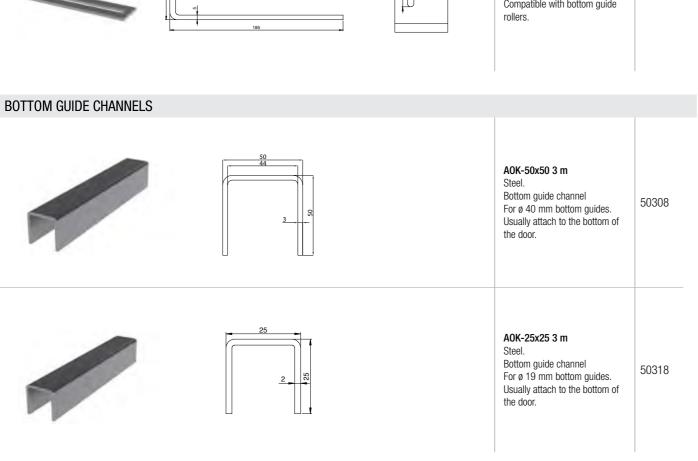
BOTTOM GUIDES			CODE
		A0-32 ø 19 mm. Steel. Wall fixing.	50332
	75 Ø 19 Ø 20 Ø	AOL-12 ø 19 mm. Steel. Floor fixing.	50335
	Ø30 75 00 00 00 00 00 00 00 00 00 00 00 00 00	AOL-13 ø 30 mm. Steel. Floor fixing.	50334
	6 0 0 0 0 0 0 0 0 0 0 0 0 0	AON-14 ø 40 mm. Steel / nylon. With one guide. Wall fixing.	50370
	6 9 9 100	AON-24 ø 40 mm. Steel / nylon. With two guides. Wall fixing.	50371
	40	AONA-14 ø 40 mm. Nylon / steel. Additional guide for AON-14 bottom guide. Retrofittable.	50356

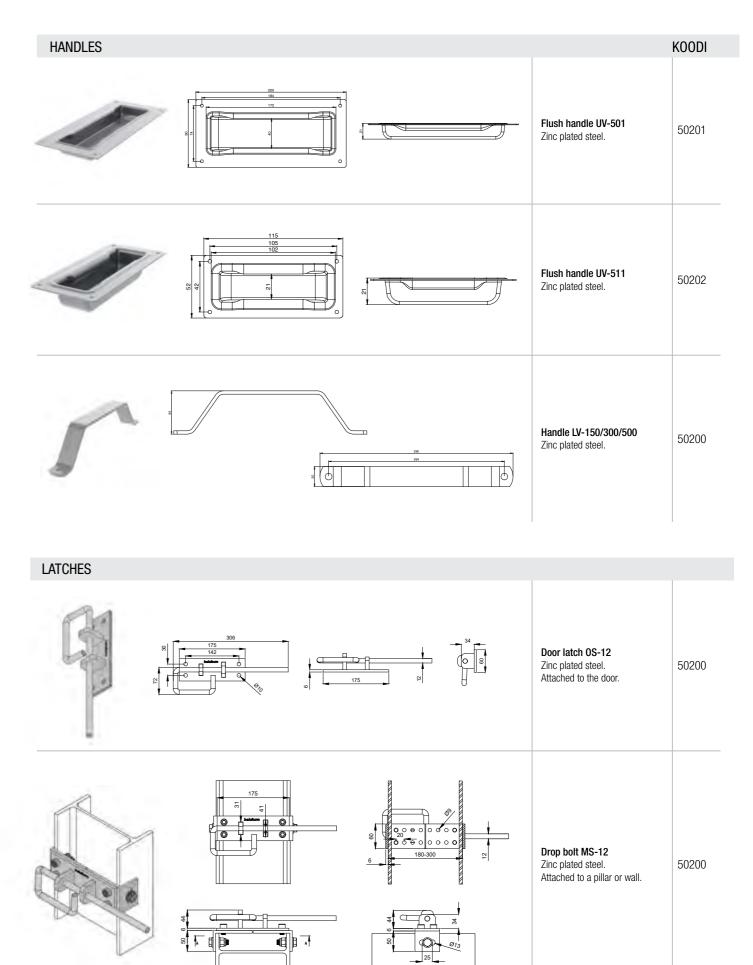
BOTTOM GUIDE ROLLERS AND P	PLATES			CODE
	Ø19 DIN 934 DIN 125 M12		Bottom guide roller AORU-12 ø 19 mm Steel. Compatible with bottom guide plates.	50350
	2930 DIN 934 St. DIN 128		Bottom guide roller AORU-13 ø 30 mm Steel. Compatible with bottom guide plates.	50351
	9, 40 DIN334 St. 20 DIN125 M12		Bottom guide roller AORU-14 ø 40 mm Steel. Compatible with bottom guide plates.	50352
	Ø19	\$\pi_{\pi_{\pi_{\pi_{\pi_{\pi_{\pi_{\pi_	Ground stay roller UA-12 ø 19 mm. Steel. Floor fixing. Rawplug type fixing for concrete	50321
	930	S	Ground stay roller UA-13 ø 30 mm. Steel. Floor fixing. Rawplug type fixing for concrete	50326

BOTTOM **GUIDES** FOR SERIES 100-2000

BOTTOM **GUIDES** FOR SERIES 100-2000









FOLDING DOOR INFO

Determining a folding door system and parts

The installation space & environment

The installation environment determines which materials should be used (e.g. Al, Fe or AlSI) and how to install the system

Folding method & direction

The opening method and space requirements determines if an endfold or centrefold system should be specified. Folding door systems are folded typically one sided or as bi-parting. Floating units and entrance doors can be also specified.

Door size, construction & weight

The opening's width affects the number of door leaves while the thickness, width, height and weight per leaf determines the product Series to be used.

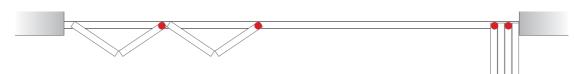
1. Choose the **SERIES** according to your needs:

Environment / Application examples	Max. door leaf weight (2 wheel hanger)	Max. door leaf weight (4 wheel hanger)	Max. recommended leaf dimensions	SERIES
Interior use Apartments and commercial spaces.	-	25 kg	h: 2000 mm w: 600 mm	75 (902/904)
	30 kg	50 kg	h: 2750 mm w 900 mm	100
Interior / Exterior use Commercial and industrial environments.	50 kg	75 kg	h: 3000 mm w 1000 mm	150
	75 kg	100 kg	h: 3500 mm w 1000 mm	300
	100 kg	150 kg	h: 4500 mm w 1000 mm	500

2. Choose an ENDFOLD or a CENTREFOLD system:

Endfold installation example. Uses pivot set (to allow the same width to all leaves) or hinges.

(• = Sliding hanger)



Centrefold installation example. Uses only hinges.

(• = Sliding hanger)



3. Choose the **COMPONENTS** as follows:

1 Track:

Track length is normally the width of the door opening.

2 Hangers and plates:

There are two different types of hangers: Endfold and centrefold hangers. Use one hanger per every second door leaf. Use 2-wheel hangers whenever possible (pay attention to the kg). With an uneven number of leafs the hanger closest to the swing leaf should be a 4-wheel hanger. The type of plate depends on whether the system is endfold or centrefold.

3 Pivot sets:

Pivot sets can be used only with an endfold system. If pivot sets are used, then all the door leaves can be the same width.

4 Brackets:

You can choose between wall or soffit brackets.

Number of brackets = Length of track (m) + 1 pcs, an extra bracket should be installed approximately 0.3 m from the end bracket where the door leaves stack.

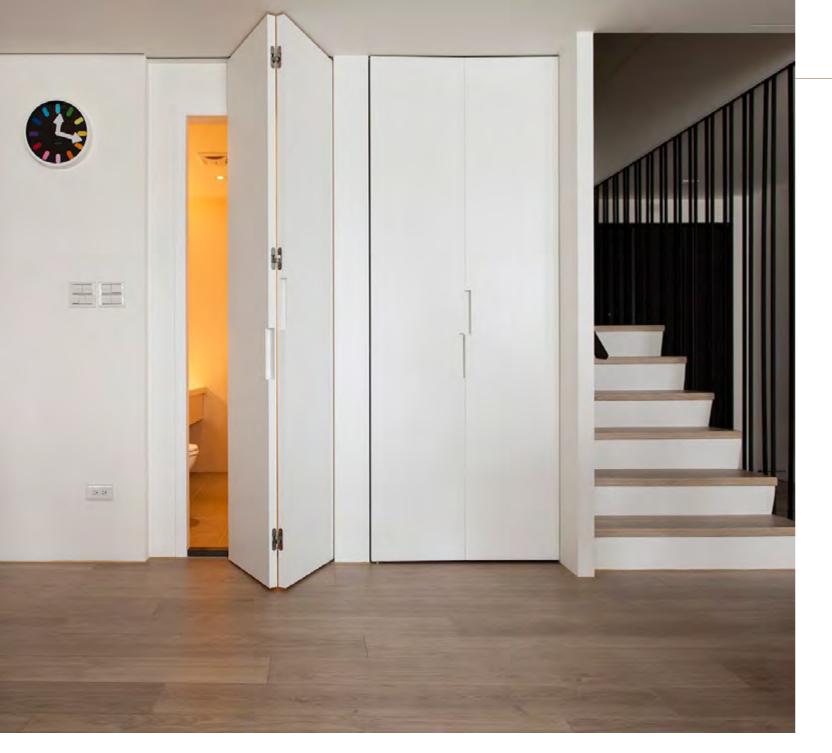
Brackets are installed at a maximum of 1 metre intervals.

With series 75 the track can also be fixed directly to the ceiling.

5 Bottom guide:

A bottom guide ensures faultless and safe operation of the door and also prevents the door from swinging. A bottom guide should be installed on every second leaf. The bottom guide plate depends on if the system is an endfold or a centrefold system.





Folding door systems

Folding doors save space and bring a decorative and practical solution to both public buildings and the home. Folding doors are highly suitable for commercial premises, such as **partition**

dividers in homes, restaurants and **hotels**, or for separating the dining room from the lounge.

Specifications

Weight (max.)	25 kg /door leaf
Door leaf thickness	20-40 mm
Door leaf size (max.)	H 2000 x W 600 mm
Number of door leaves (max.)	2 pcs / side



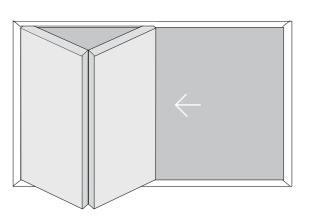
Datasheet

902 AND 904

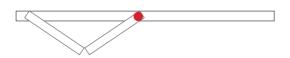
Folding door series 75 has two convienent DIY Fittings sets:

902 (for one, two-leaf folding door) and 904 (for two, two-leaf folding doors).

These fittings sets are ideal to use with K-75 Junior tracks. They are easy to install and maintenance free.



Endfold installation example. (• = Sliding hanger)

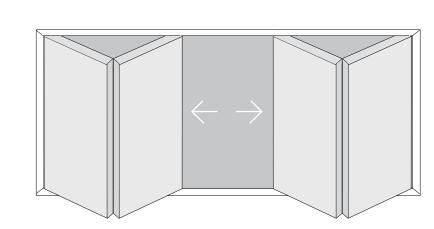


Fittings set 902 •

- 1 x Hanger TP-75/nylon (with plate)
- $3 \times HingeTS-75$
- 1 x Top pivot set YH-75
- 1 x Bottom pivot set AH-75

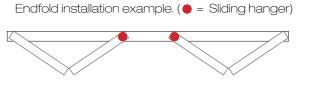
Track should be bought separately.





Fittings set 904

- 2 x Hanger TP-75/nylon (with plate)
- 6 x Hinge TS-75
- 2 x Top pivot set YH-75
- 2 x Bottom pivot set AH-75



Track should be bought separately.

NOTE! If the door leaves slide to the same side, a bottom guide and channel should be used.



SERIES 100-500

Folding door systems

Folding doors for industrial buildings and warehousing applications are a space-saving and economical solution. Thanks to their convenience and security, they are really popular solutions for **warehouses**, **garages**, **workshops** and **shipyards**.

Specifications

Weight (max.)	30-150 kg /door leaf
Door leaf thickness	25-66 mm
Door leaf size with endfold hanger (max.)	H 2750 - 4500 mm x W 900 - 1000 mm
Number of door leaves (max.)	8 pcs / side



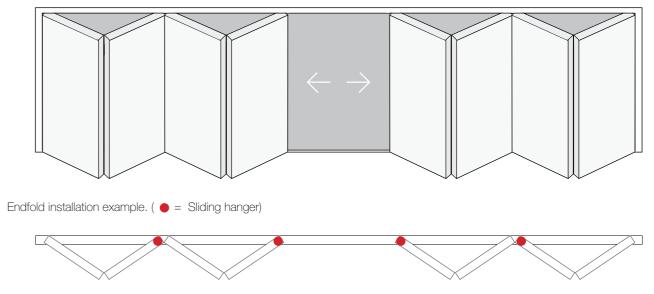
Datasheet **100-500**

In series 100-500 there are two different types of folding doors: **Endfold** and **centrefold**. The series determines the maximum weight capacity per door, so by changing the track and the hangers you can easily increase the loading capacity from 30 kg up to 150 kg. These systems are available for both interior and exterior applications.

ENDFOLD SERIES (Door leaf weight 30-150 kg)

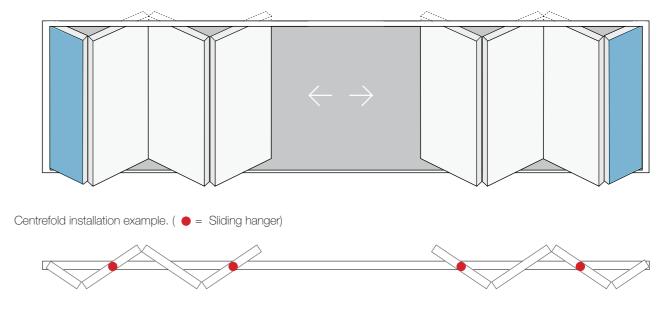
The endfold system uses a pivot set or hinges. In this system, the maximum width is limited because the weight is distributed only to the other end. The panels can fold to either one or both sides of the opening and can also be stacked behind a reveal if required. The endfold system folds only on the other side of the opening and that is why it is the most common and the most popular system.

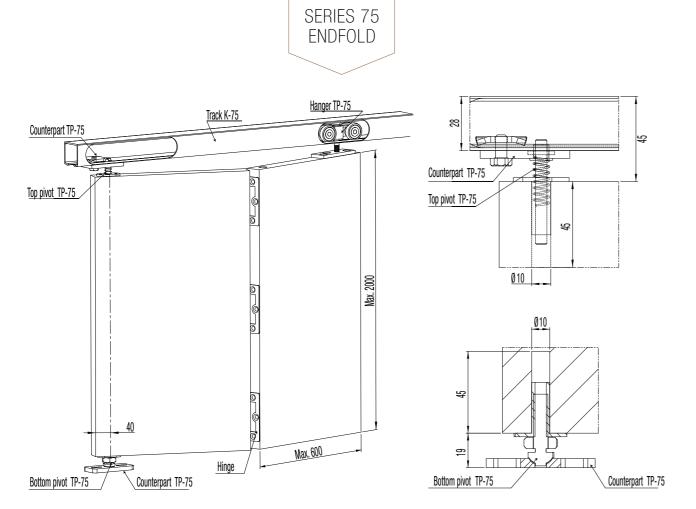
With steel doors, the last hanger should be welded 25 mm or 30 mm (TPE-150 or TPE-300/500 hangers) from the end of the leaf.



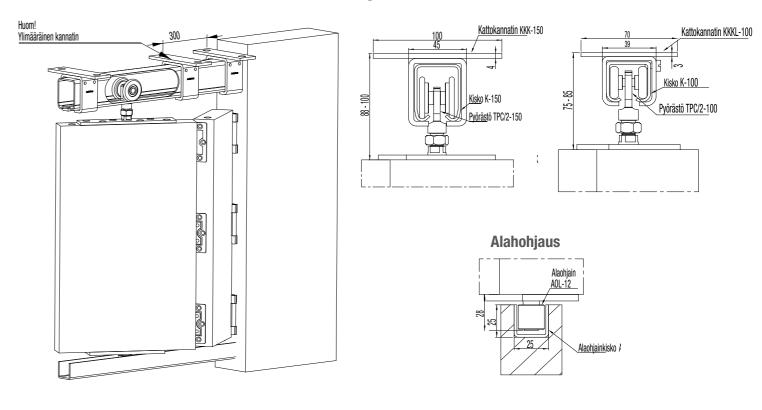
CENTREFOLD SERIES (Door leaf weight 30-150 kg)

The first panel is half-leaf, hinged to the post and the remaining leaves are full-size. The leaves are hung centrally under the lintel, and they fold to both sides of the opening.

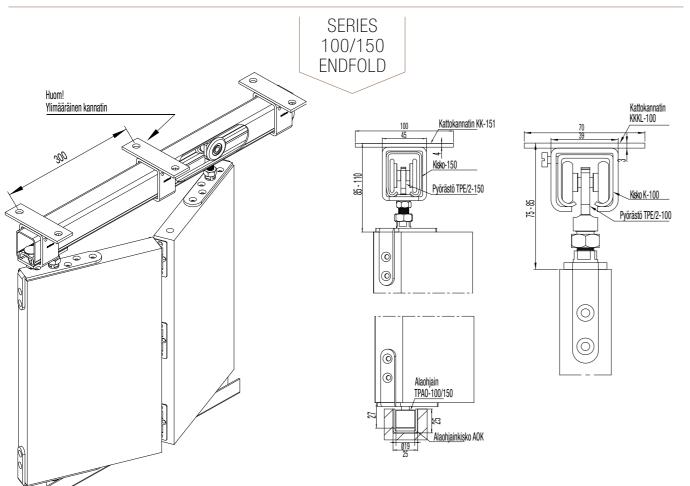


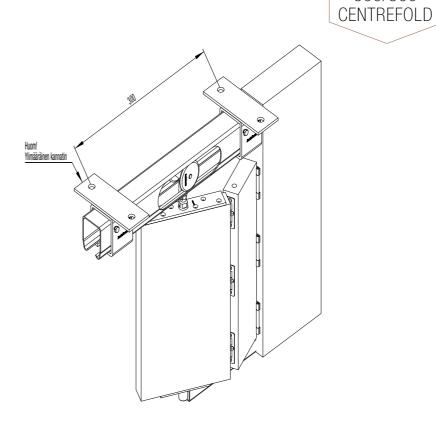


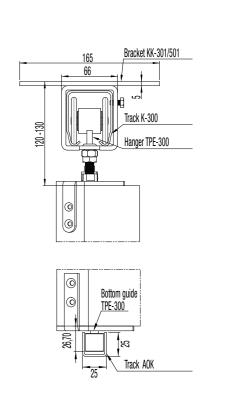




300/500







FOLDING **DOORS**

CODE

30017

30013

30014

30016

30045

30046

30049

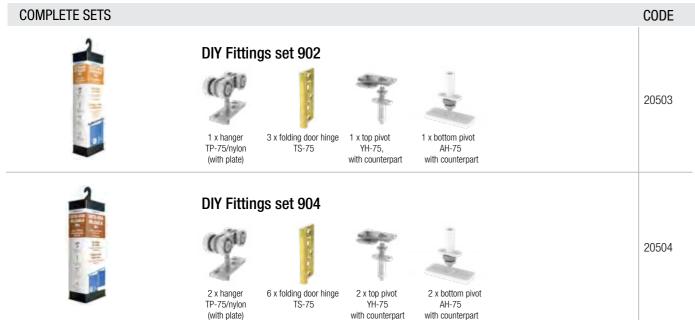
30050

30047

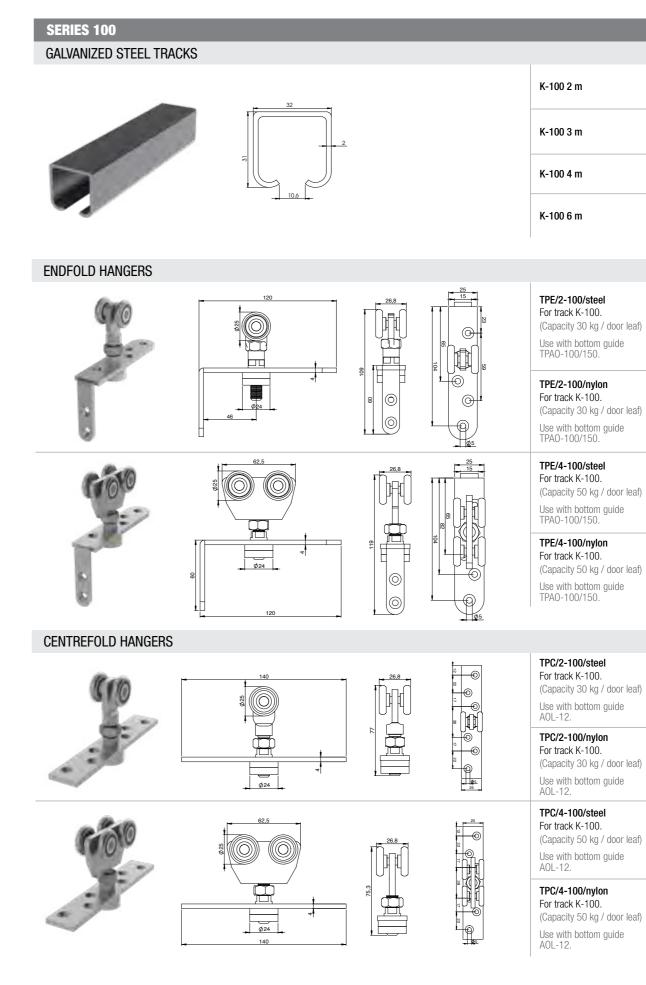
30048

30051

30052



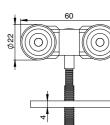


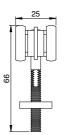


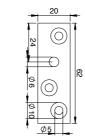


114

ENDFOLD HANGER



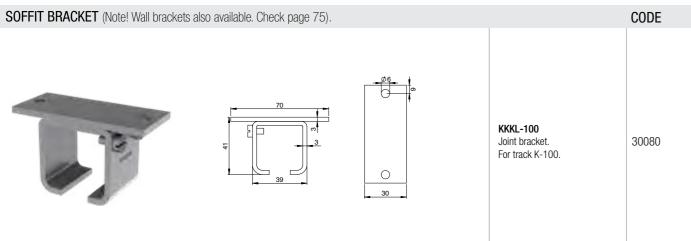


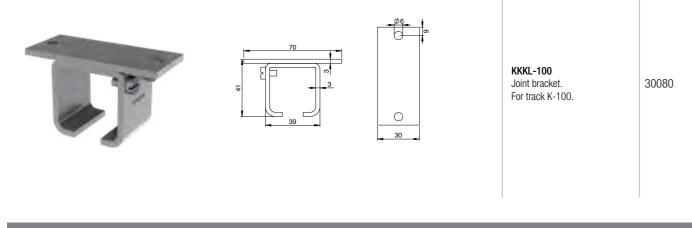


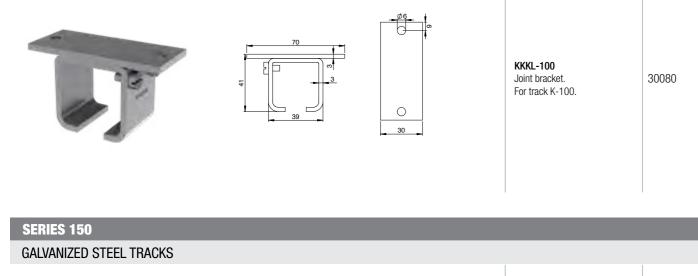
TP-75/nylon With fixing plate. For track K-75, K-75 Junior and 20059 K-75 Flow. (Capacity 25 kg / door leaf)

K-75 Flow 6 m (AI)

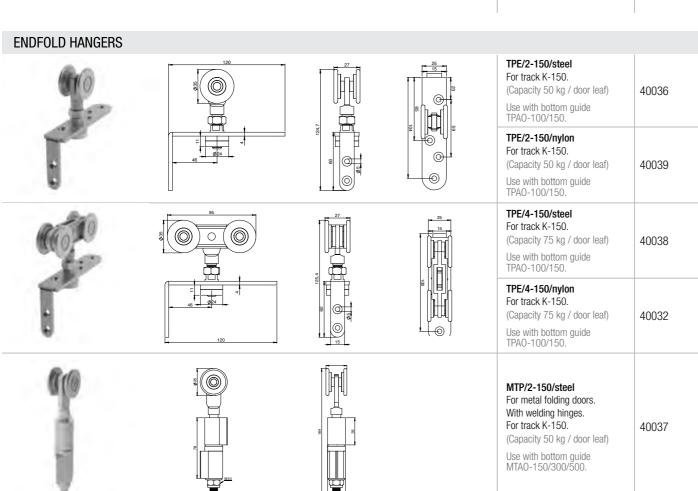
FOLDING **DOORS**

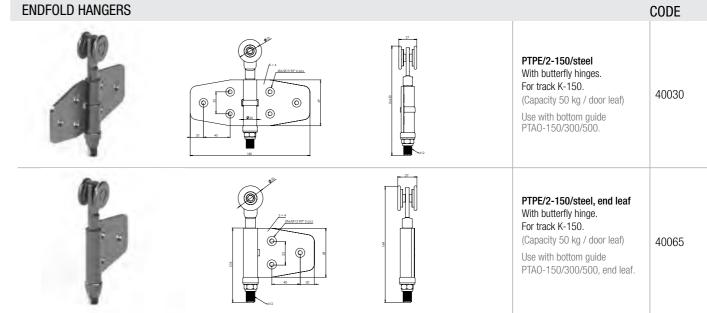


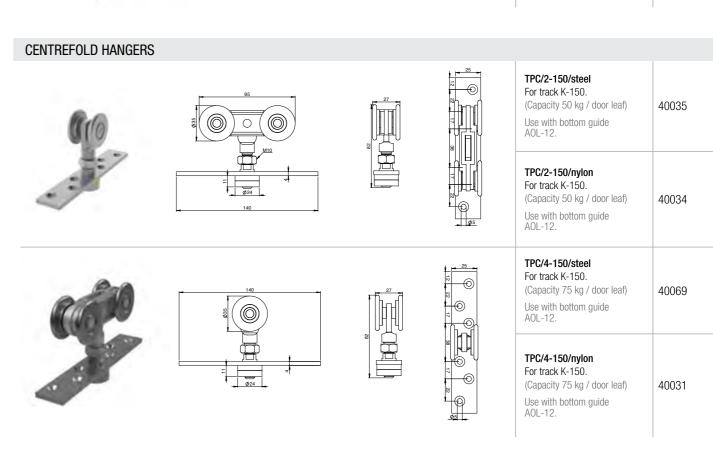


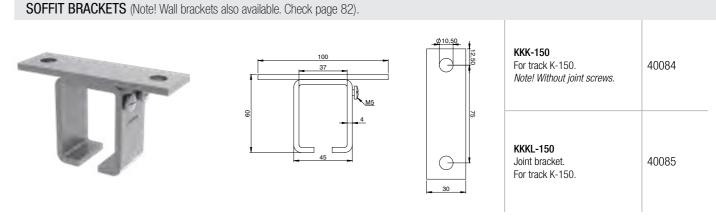




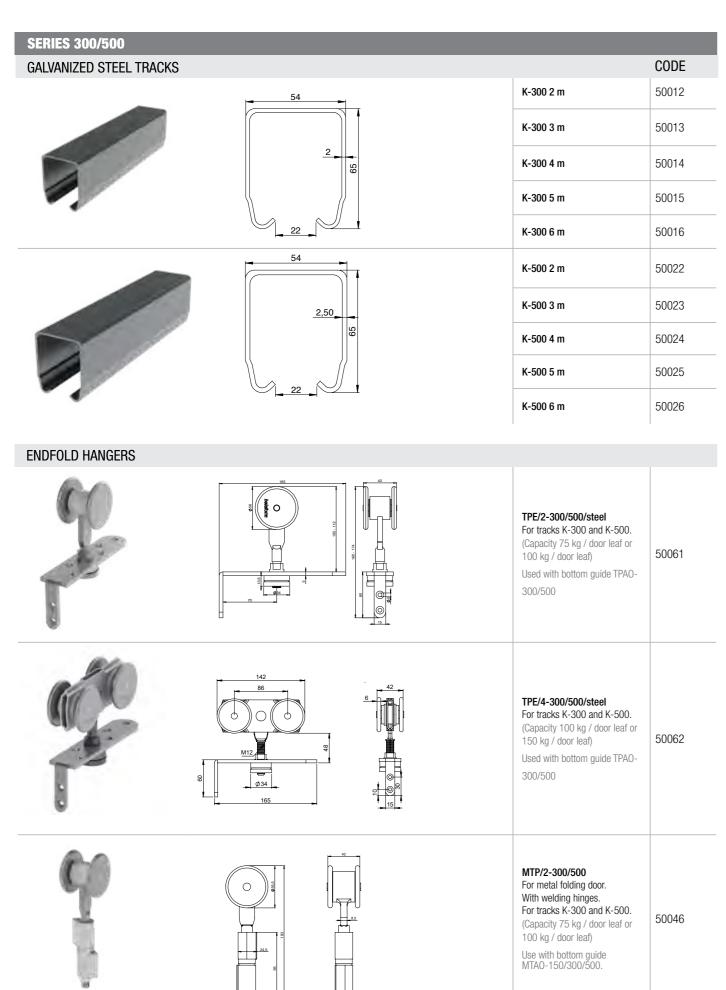


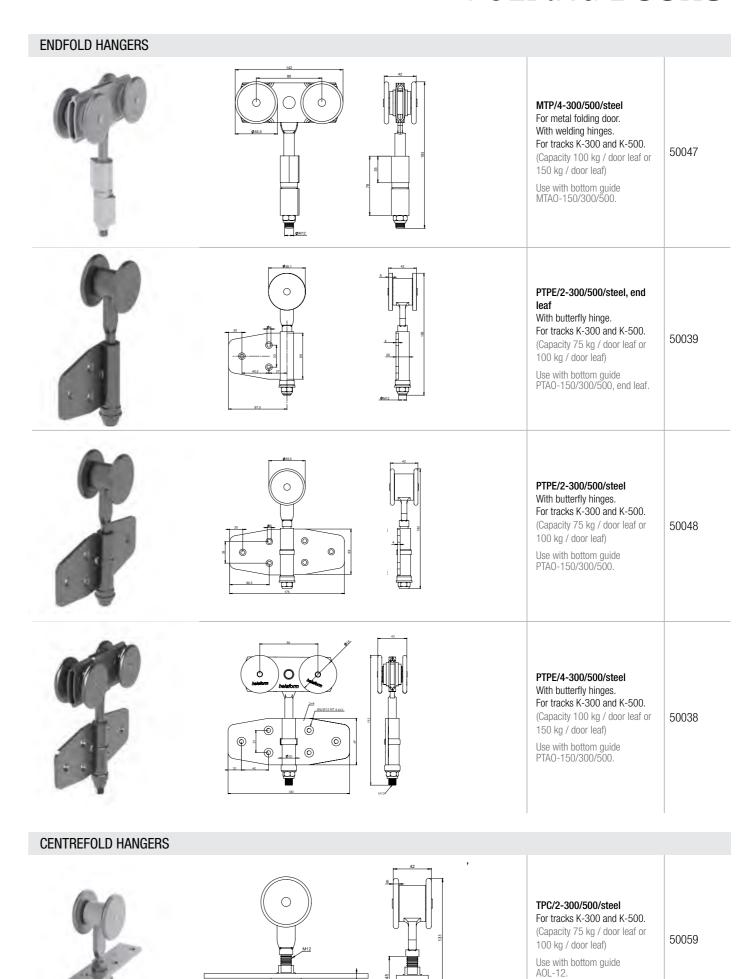




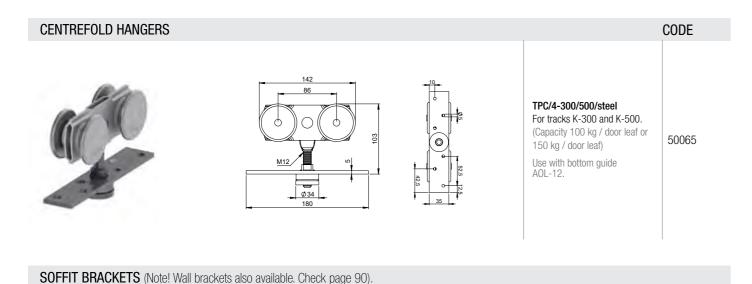


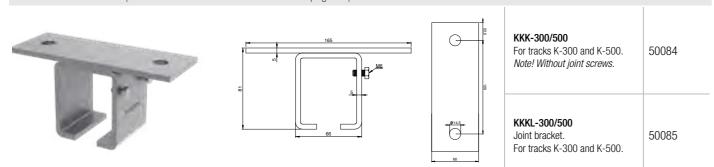
FOLDING **DOORS**

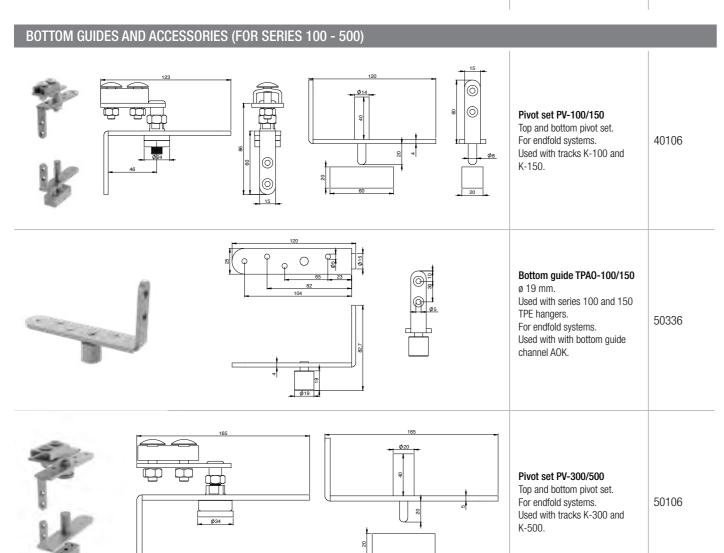


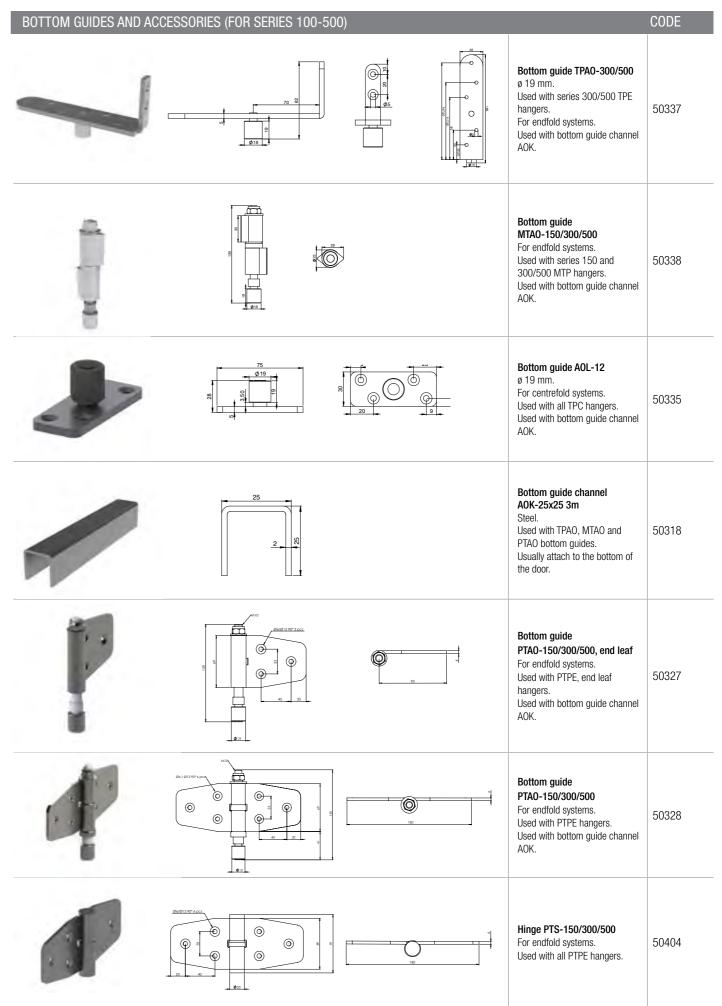


FOLDING **DOORS**















INDUSTRIAL CURTAIN SYSTEMS

Applications

Helaform offers a range of high-quality industrial curtain systems. These industrial curtain systems are maintenance free and effective solutions for industries where protective or space-dividing curtains are required. Typically these curtain systems are used in **outdoor storages**, **washing** and **welding facilities**, **sports halls** and **theatres**.

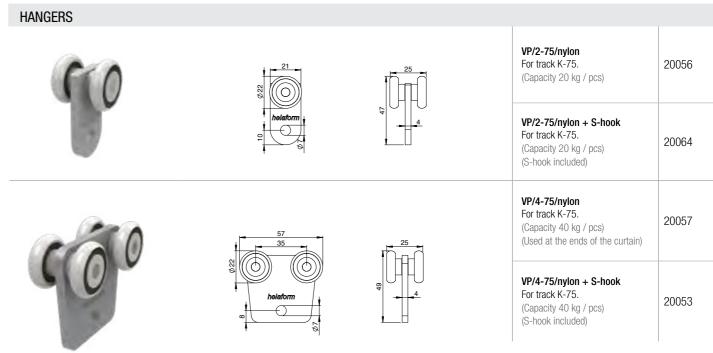
Specifications

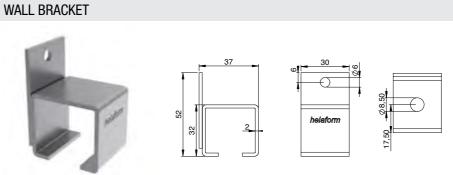
Bracket interval (max.) 1000 mm

Distance between hangers approx. 300 mm



SERIES 75			
GALVANIZED STEEL TRACKS			CODE
	30	K-75 2 m	20001
		K-75 2.4 m	20010
	1,50	K-75 3 m	20003
		K-75 4 m	20004
	<u> 11 </u>	K-75 6 m	20006
	1,50	Curve K-75, 90° Radius 650 (Fe/ZN). *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	20033



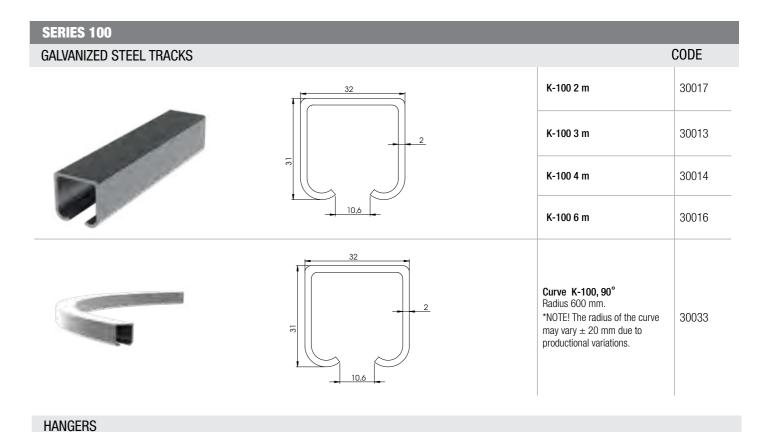


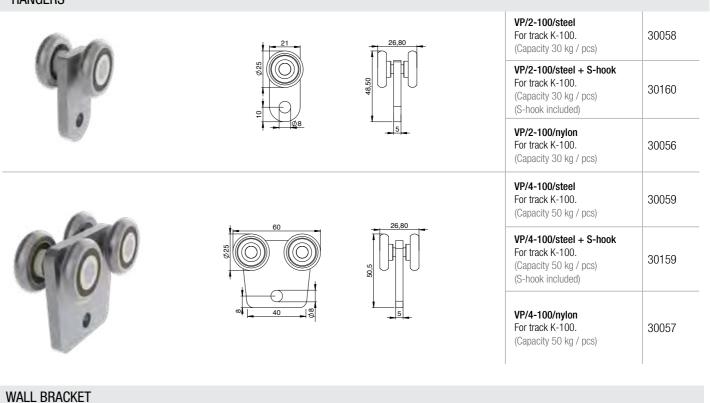
SKU-75/steel For track K-75.

CURTAIN

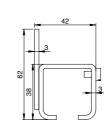


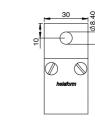








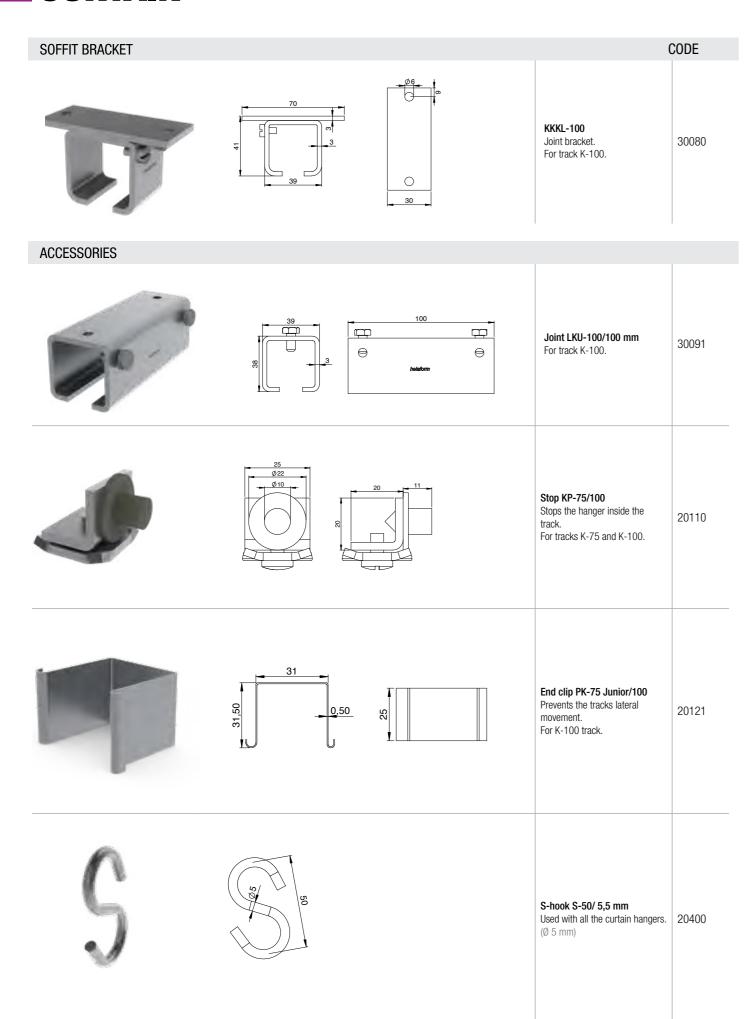




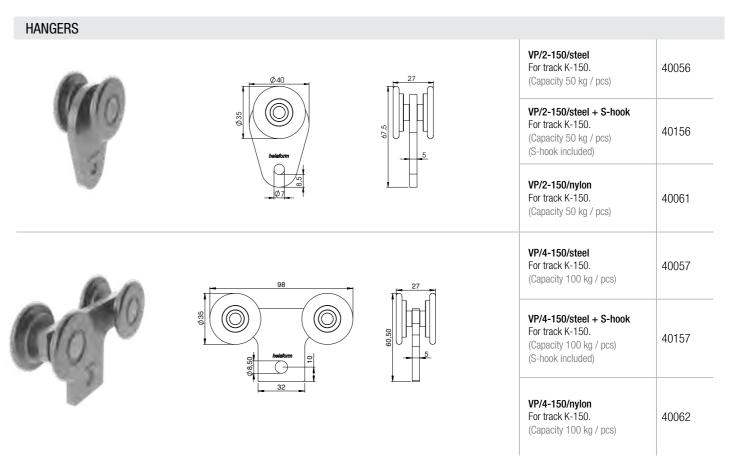
SKL-100 Joint bracket. For track K-100.

CURTAIN



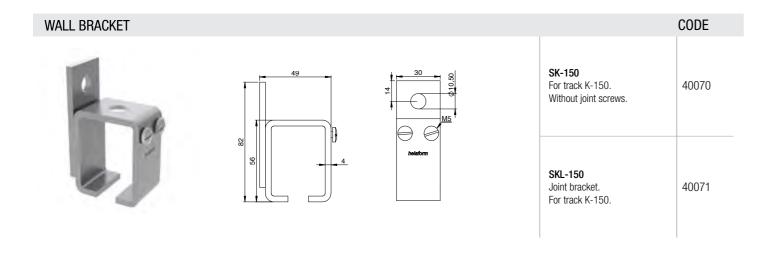


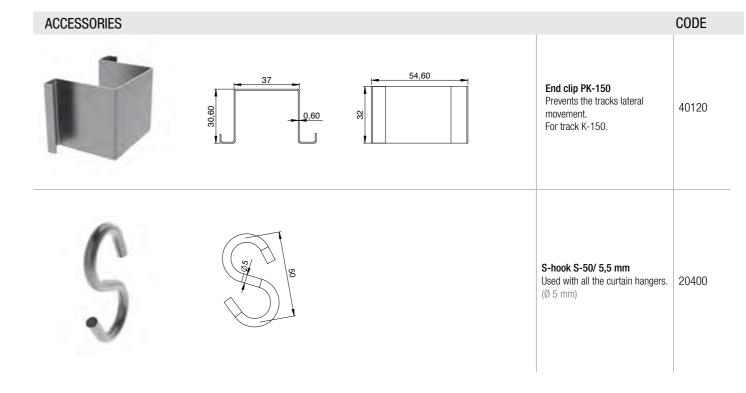
SERIES 150 GALVANIZED STEEL TRACKS			CODE
		K-150 2 m	40012
	36	K-150 3 m	40013
	2 4	K-150 4 m	40014
	12	K-150 5 m	40015
		K-150 6 m	40016
	36	Curve K-150, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	40033



CURTAIN

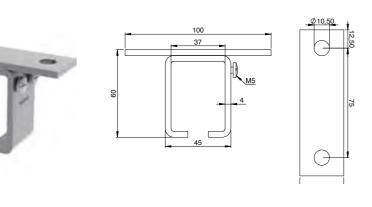






For AISI 316 L -products for Curtains, please see page 146.

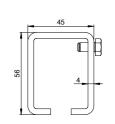


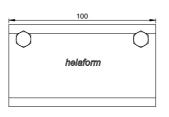


KKK-150 For track K-150. Without joint screws.	40084
KKKL-150 Joint bracket. For track K-150.	40085

ACCESSORIES



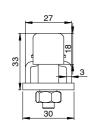


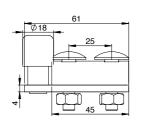


Joint LKU-150/100 mm For track K-150.

40090







Stop KP-100/150 Stops the hanger inside the track. For K-150 track.	40110



CONVEYOR

		001111	
SERIES 100 GALVANIZED STEEL TRACKS AND	CMITCHEC		CODE
GALVANIZED STEEL TRACKS AND	SWITCHES		CODE
	32	K-100 2 m	30017
		K-100 3 m	30013
	10,6	K-100 4 m	30014
		K-100 6 m	30016
	32	Curve K-100, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	30033
	\$\frac{0}{0}\$ \frac{0}{0}\$ \frac{0}{0}\$	Left rail switch Complete For track K-100. Not a stock item. Queries by project.	33011
	660 O O O O	Right rail switch Complete For track K-100. Not a stock item. Queries by project.	33010
	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕	Y-rail switch Casting only For track K-100. Not a stock item. Queries by project.	33012
		Three-way rail switch Complete For track K-100. Not a stock item. Queries by project.	33013
	500	Underpass module For track K-100. Not a stock item. Queries by project.	33014

CONVEYOR SYSTEMS

Applications

Helaform's conveyor systems are highly flexible and easily adjustable, reducing the workload and improving productivity. They are simple in design, layout and installation. **Production plants** such as **assembly lines** and **painting facilities** as well as **agricultural buildings** and **farms** are some of the many locations for conveyor solutions.

Specifications

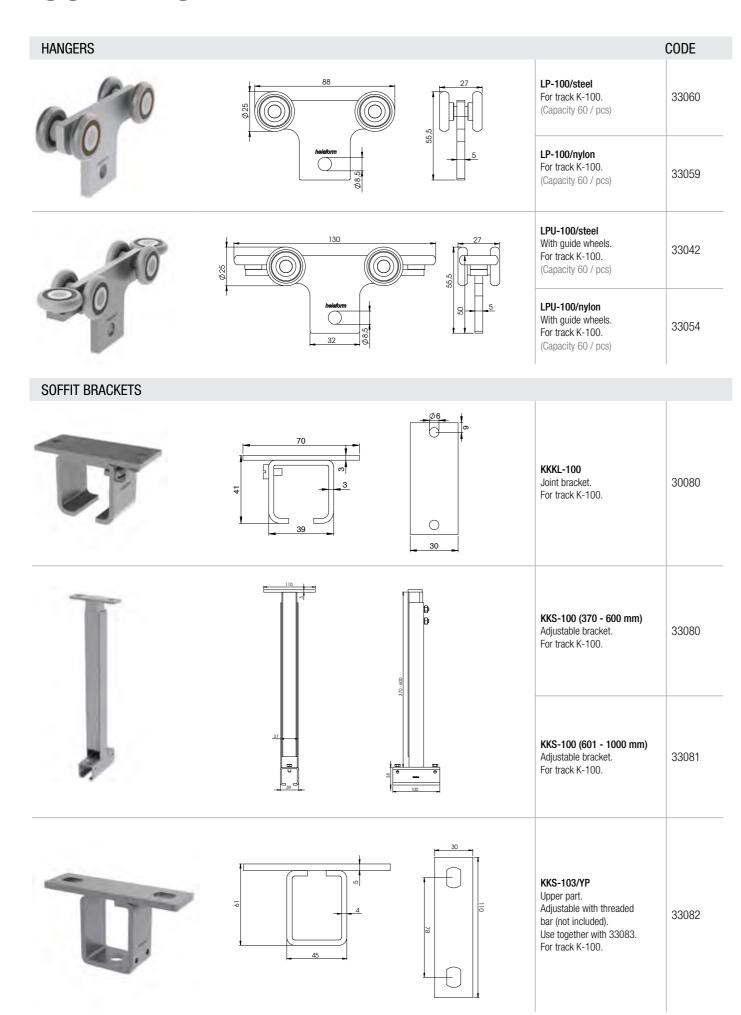
Bracket interval (max.) 1000 mm



CONVEYOR

CONVEYOR

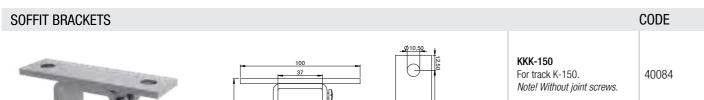
CODE

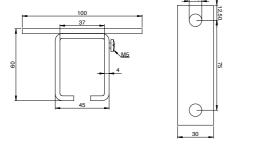




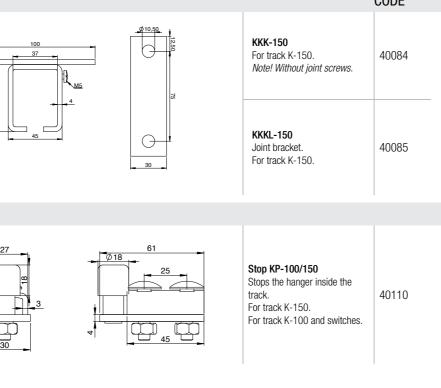
CONVEYOR

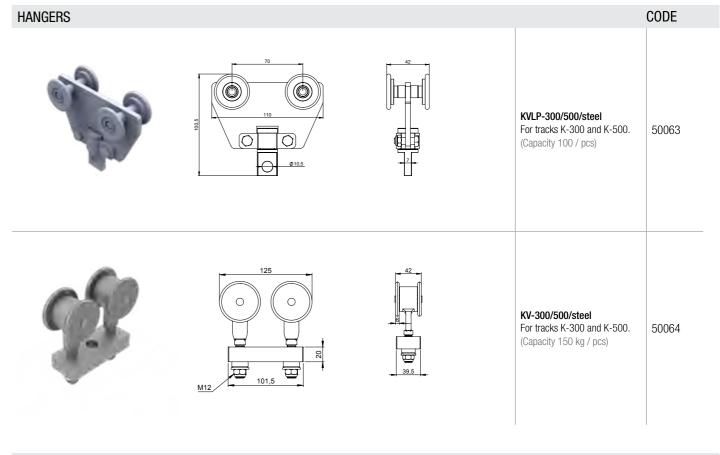








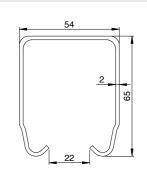




SERIES 300/500 GALVANIZED STEEL TRACKS

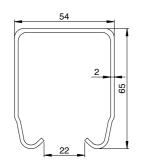
ACCESSORIES





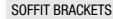
K-300 2 m	50012
K-300 3 m	50013
K-300 4 m	50014
K-300 5 m	50015
K-300 6 m	50016

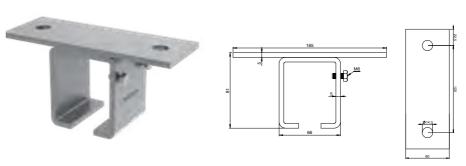




2,50_

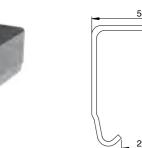
K-300 4 m	50014
K-300 5 m	50015
K-300 6 m	50016
Curve K-300, 90° Radius 600 mm. *NOTE! The radius of the curve may vary ± 20 mm due to productional variations.	50033
K-500 2 m	50022
K-500 3 m	50023
K-500 4 m	50024
K-500 5 m	50025





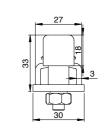
KKK-300/500 For tracks K-300 and K-500. Note! Without joint screws.	50084
KKKL-300/500 Joint bracket. For tracks K-300 and K-500.	50085

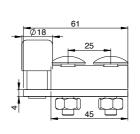
ACCESSORIES



K-500 2 m	50022
K-500 3 m	50023
K-500 4 m	50024
K-500 5 m	50025
K-500 6 m	50026







Stop KP-300/500
Stops the hanger inside the
track.
For tracks K-300 and K-500.



CABLE TROLLEY SYSTEMS

Applications

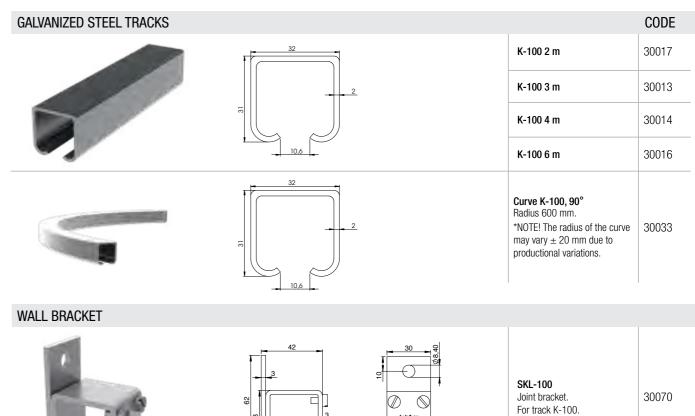
Flat and round cables and hoses can be carried by using cable trolleys with the series 100 sturdy track profile. Such carriers are used for different crane installations such as **jib** and **bridge cranes**, **studio lighting** and **washing facilities**. By joining different tracks with track joints and using track curves, the sliding action can be arranged according to the desired floor plan and use.

Specifications

Bracket interval (max.)

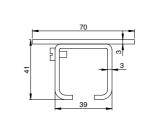
1000-1500 mm

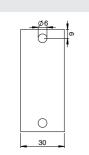
CABLE TROLLEY



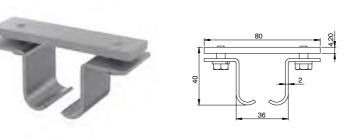


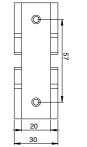






KKKL-100 Joint bracket. For track K-100.





KKK-100/TT For "I" beams. 30081 For track K-100.

TRACK JOINTS





=	125	
0	0	0
	heiaform	

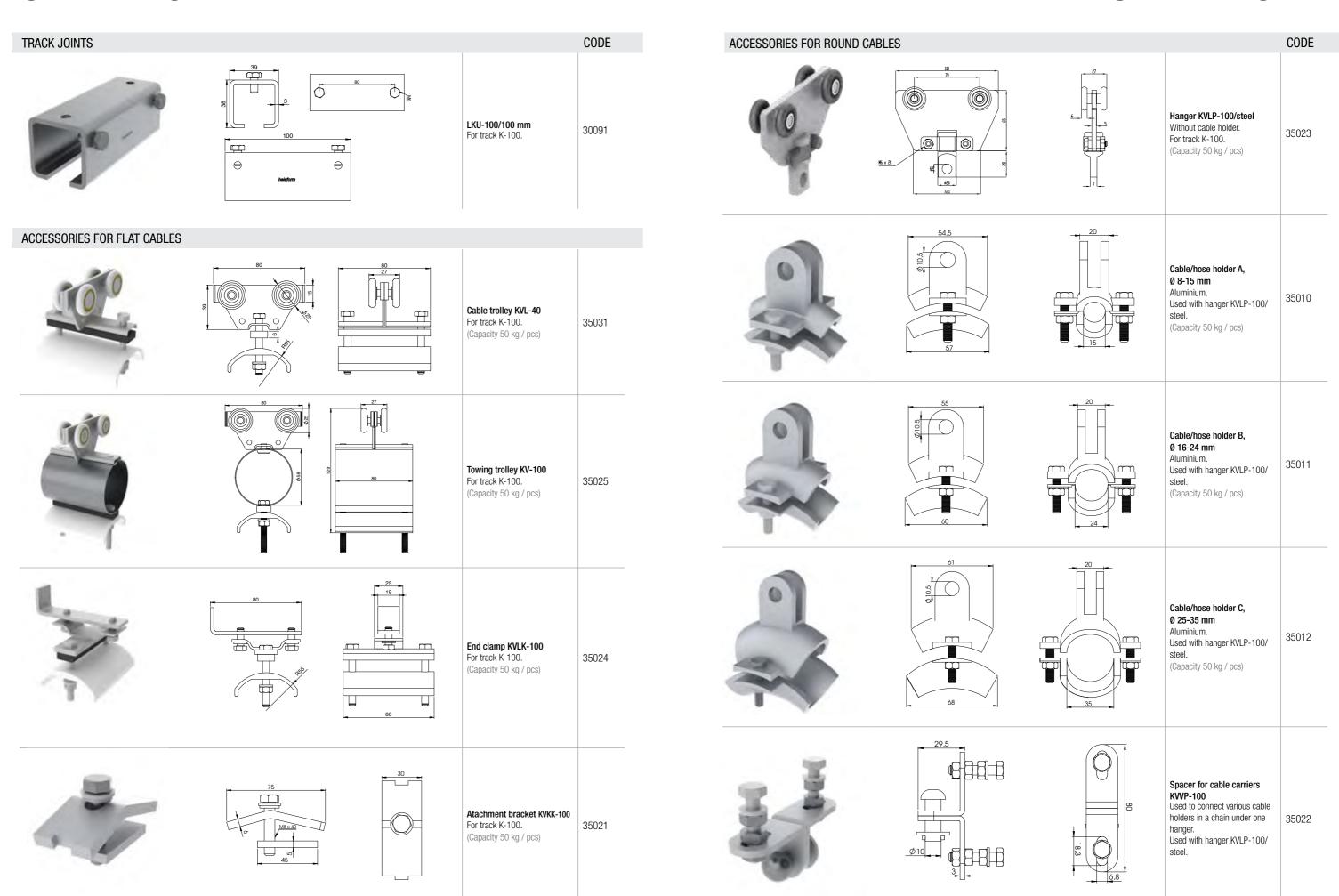
LK-100Dismountable jointing sleeve.
For track K-100.
Not suitable for track with soffit mounting.

30090

30080

CABLE TROLLEY

CABLE TROLLEY





ACCORDION DOOR



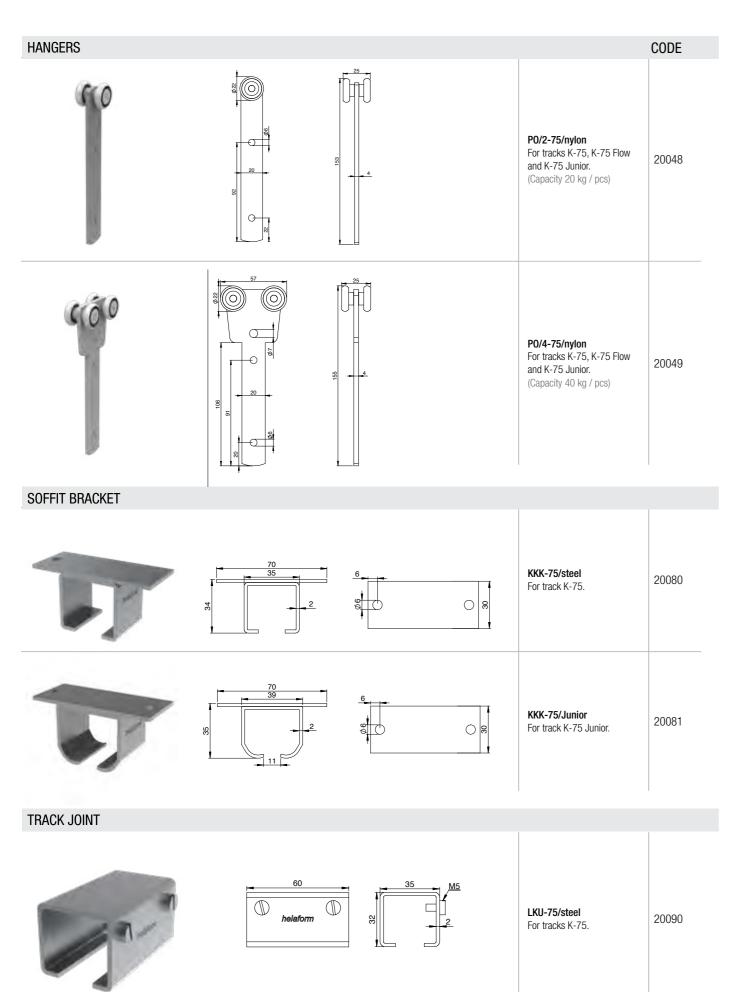
ACCORDION DOOR SYSTEMS

Applications

Helaform's accordion door systems offer a variety of solutions for your project requirements. These systems are easy to install, light to use and can easily fit into small spaces. These products are widely used as **room dividers**, **closets** and **foyers** in **apartments**, **schools**, **offices**, and **other commercial spaces**.

ACCORDION DOOR

ACCORDION DOOR

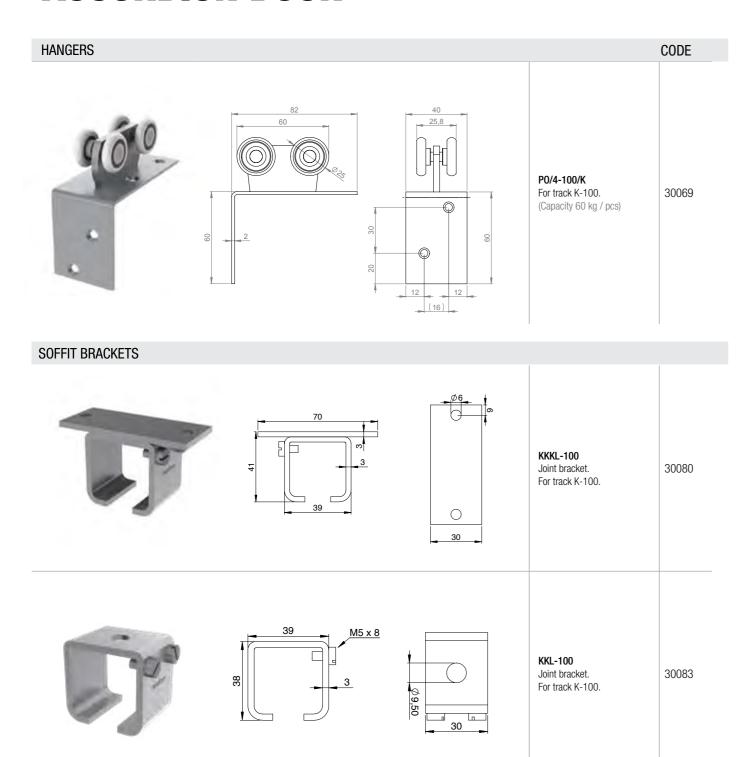


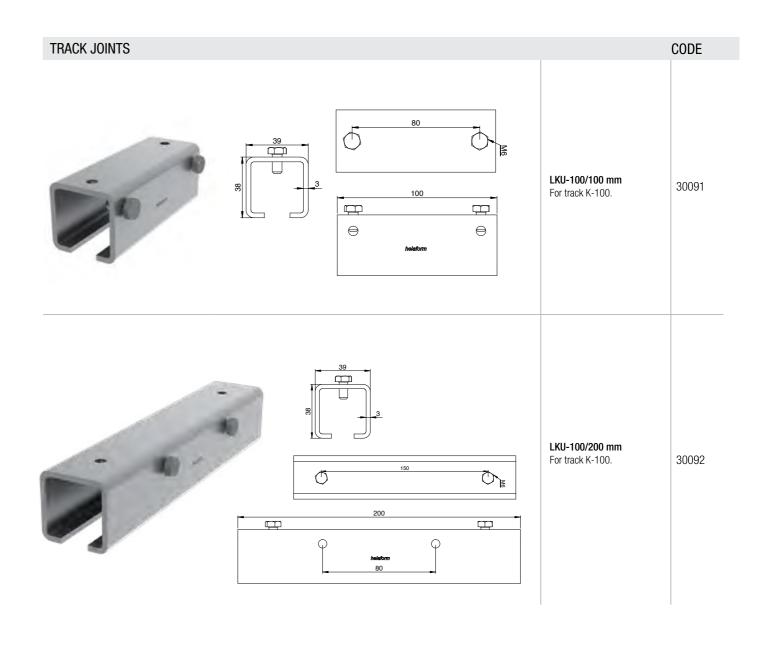
SERIES 100 GALVANIZED STEEL TRACKS		-	CODE
		K-100 2 m	30017
	32	K-100 3 m	30013
	10.6	K-100 4 m	30014
		K-100 6 m	30016
HANGERS			
HANGENS			



ACCORDION DOOR

ACCORDION DOOR









STAINLESS STEEL SERIES 100-500

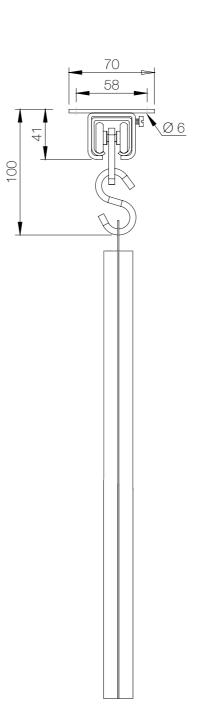
Helaform offers a complete range of stainless-steel sliding solutions, which are manufactured in stainless steel AISI 316 L acid-proof grades. These corrosion-resistant and acid-proof products suit the most demanding sliding applications, be it in marine environments, petrochemical plants, the food industry, the

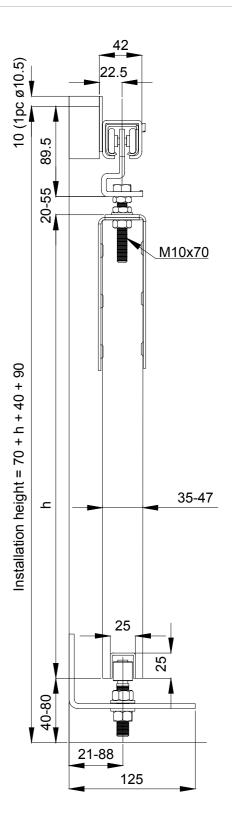
pharmaceutical industries or hospitals.



Datasheet

STAINLESS STEEL





Specifications

Weight (max.capacity) 500 kg / door

Bracket interval (max.) 1000 mm



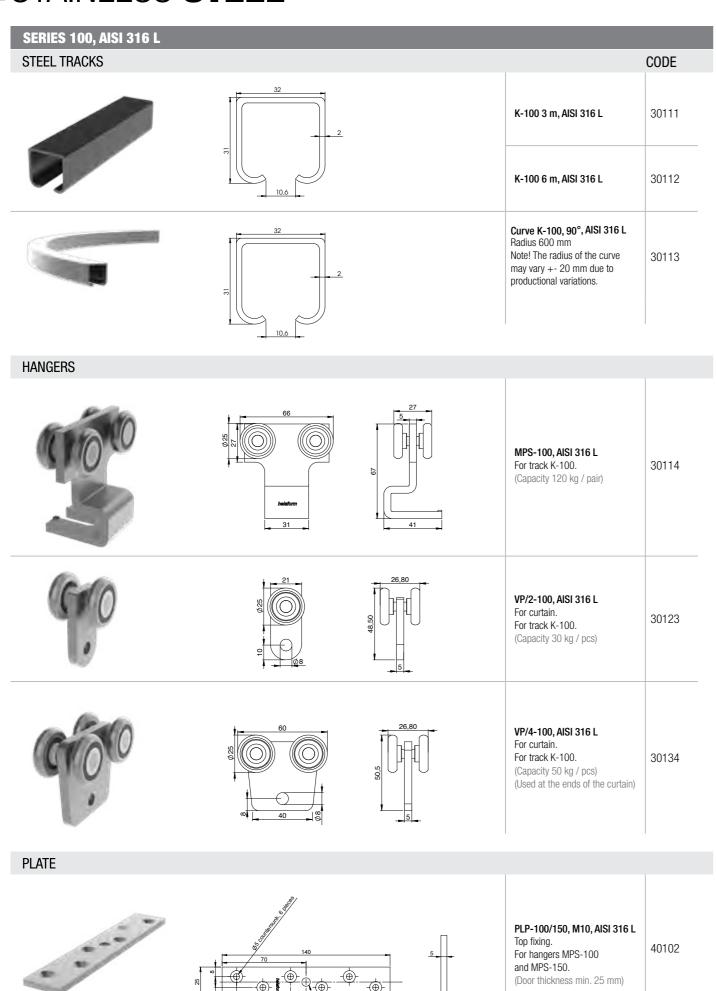
Hangers with AISI 316 L steel wheels. Lubricated for life bearings.

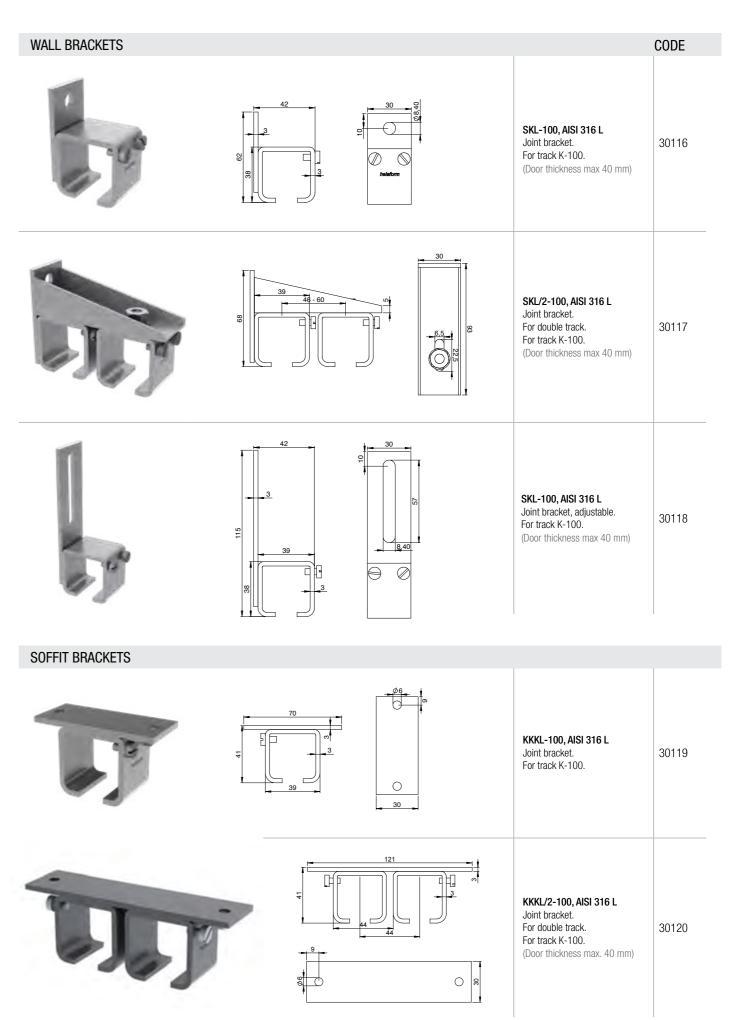
All tracks are AISI 316 L-quality.



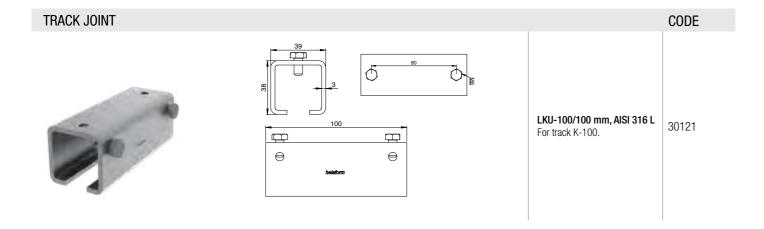
All parts are AISI 316 L-quality.

STAINLESS **STEEL**



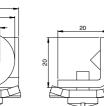


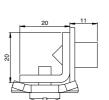
STAINLESS **STEEL**



ACCESSORIES

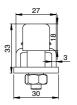


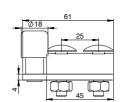




Stop KP-75/100, AISI 316 L Stops the hanger inside the track. For track K-100.





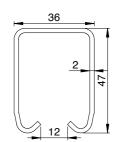


Stop KP-100/150, AISI 316 L Stops the hanger inside the track. For tracks K-100 and K-150.

SERIES 150, AISI 316 L

STEEL TRACKS

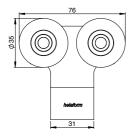


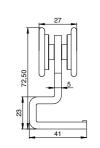


K-150 3 m, AISI 316 L	40023
K-150 6 m, AISI 316 L	40027

HANGERS

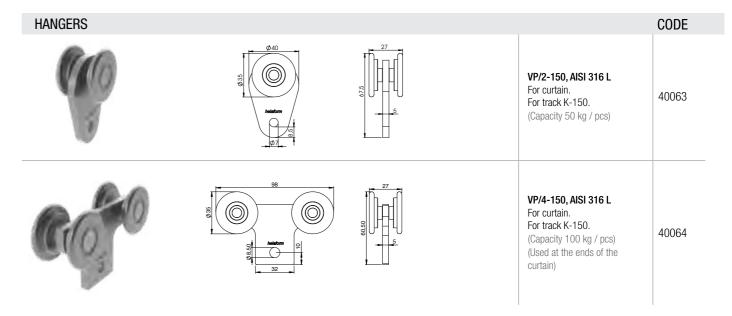




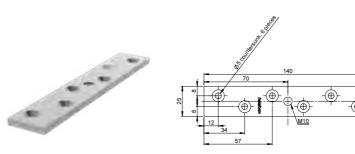


MPS-150, AISI 316 L For track K-150. (Capacity 200 kg / pair)

40051



PLATE

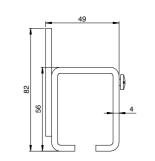


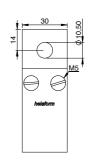
PLP-100/150, M10, AISI 316 L Top fixing. For hangers MPS-100 and MPS-150. (Door thickness min. 25 mm)

40102

WALL BRACKET





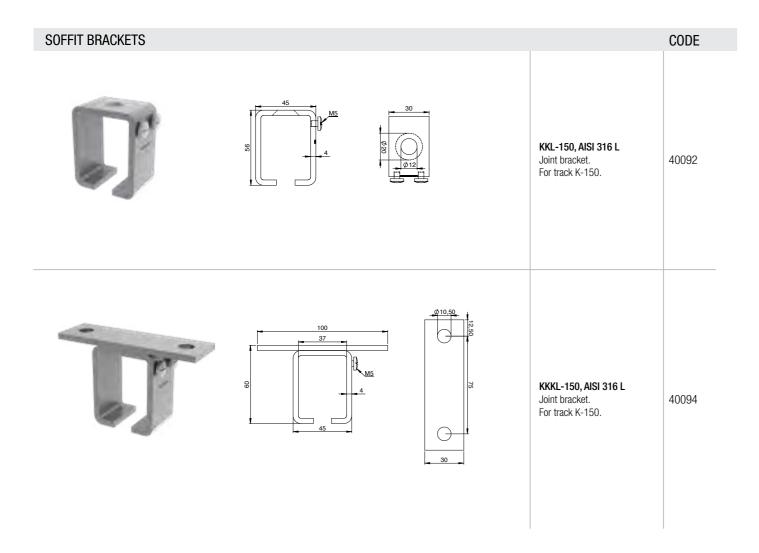


SKL-150, AISI 316 L

Joint bracket. For track K-150. (Door thickness min. 45 mm)

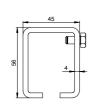
40077

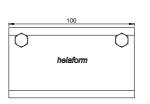
STAINLESS **STEEL**



TRACK JOINT





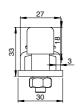


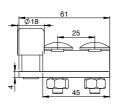
LKU-150/100 mm, AISI 316 L For track K-150.

4009

ACCESSORIES

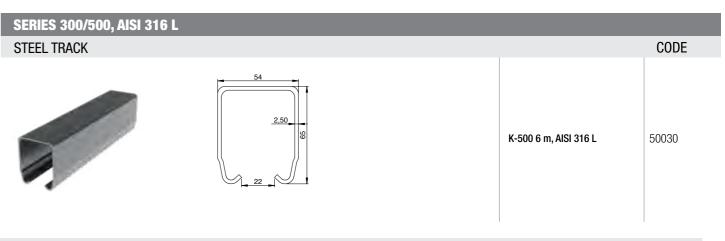






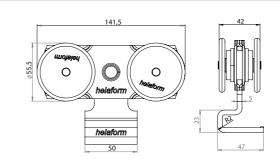
Stop KP-100/150, AISI 316 L Stops the hanger inside the track. For tracks K-100 and K-150.

40112



HANGER





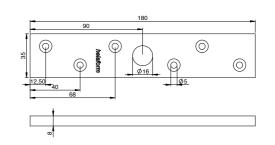
MPS-300/500, AISI 316 For tracks K-300 and K-500.

For tracks K-300 and K-50 (Capacity 300 kg / pair or 500 kg / pair)

50053

PLATE



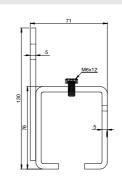


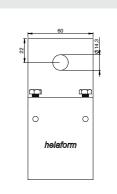
PLP-300/500, M16, AISI 316 L

Top fixing.
For hanger MPS-300/500.
(Door thickness min 35 mm)

WALL BRACKET







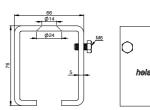
SKL-300/500, AISI 316 L Joint bracket. For tracks K-300 and K-500.

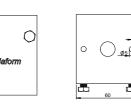
(Door thickness max 70 mm)

50079

SOFFIT BRACKETS

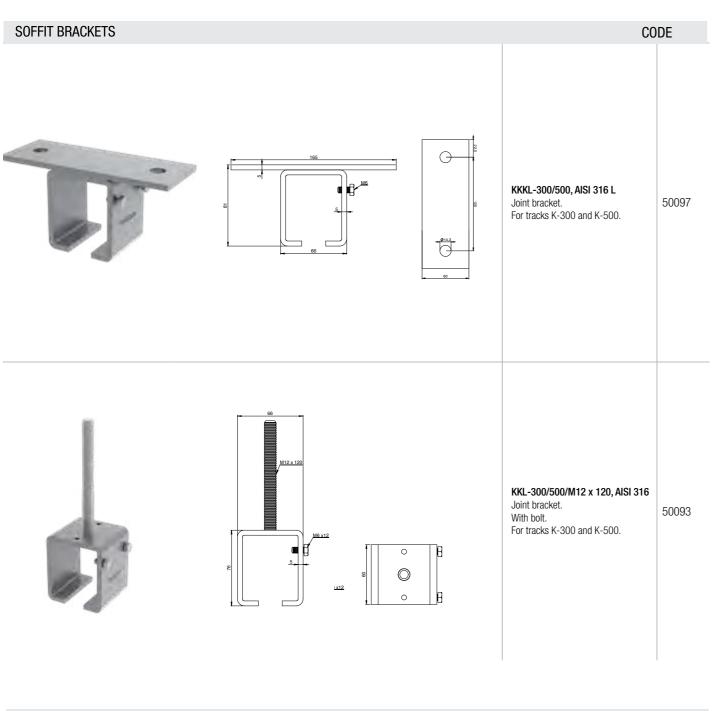


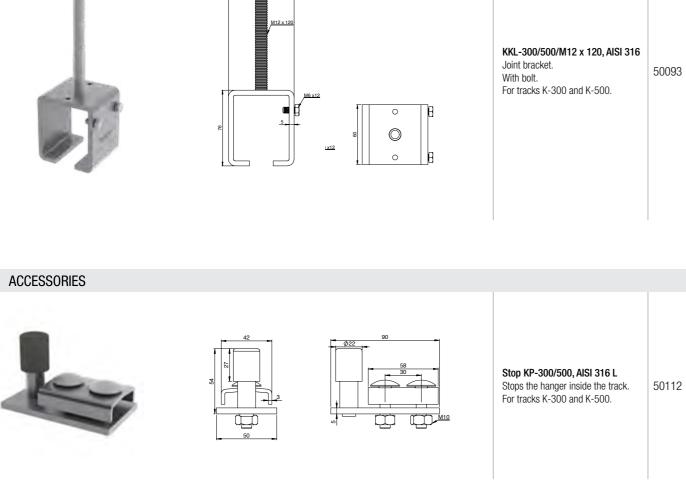




KKL-300/500, AISI 316 L Joint bracket. For tracks K-300 and K-500.

STAINLESS **STEEL**





FOR ALL STAINLESS STE ACCESSORIES			_	CODE
S		50	S-hook S-50/5.5 mm, AISI 316 L Used with all the curtain hangers. (Ø 5 mm)	30124
FOR ALL STAINLESS STE BOTTOM GUIDES	EL SERIES			
	25	52	AOK-25x25 3 m, AISI 316 L Bottom guide channel. For ø 19 mm bottom guides. Usually attach to the bottom of the door.	50310
L.	Ø 19 Ø 19	50	AO-12, AISI 316 L ø 19 mm. Wall fixing.	50325
	75 Ø19	8 20 0 0 r	AOL-12, AISI 316 L ø 19 mm. Floor fixing.	50339

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https://helaform.com/en/10-year-limited-warranty/



helaform®

Helaform Oy, Koivulehdotie 13, 01510 Vantaa, Finland

www.helaform.com +358 9 388 3033 myynti@helaform.fi

